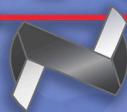


TOOLCO



INDUSTRIAL CORPORATION

Manufacturer of Router Bits

in Marion, North Carolina - Since 1975

Solid Carbide Bits

Solid Carbide Spiral Bits

Solid Carbide for Plastics

Slot Cutters

Door Bits

Solid Surface Bits

Carbide Tipped Bits



TOOLCO INDUSTRIAL CORPORATION

produces a large line of slot cutters, carbide tipped router bits, solid surface bits and solid carbide router bits. We have been producing high quality tools since 1975 at our facility in Marion, North Carolina.

Toolco has been selling under private labels to national and international OEM tool and OEM equipment manufacturers. These national and international companies have sold our private label woodworking tools to nationwide home improvement stores, nationwide hardware stores and nationwide lumber stores in large volumes for many years. Our products are also sold to other distributors and catalog companies. These tools are used for industrial applications, furniture manufacturing, cabinet manufacturing, solid surface applications, professional woodworking applications, RV and Manufactured Home industries, and woodworking by hobbyists.

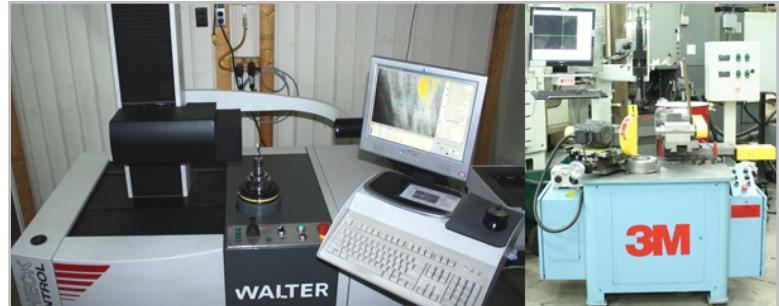


Toolco's mission is to maintain a commitment to provide quality products and dependable service at very affordable prices. Our long-time commitment to high standards in workmanship and service has led to long-term business relationship with our customers.

600+ SKUs of carbide tipped router bits and slot cutters. New tooling is continuously being developed to appear in future catalogs. We have the flexibility to provide the cutting tools that meet your needs at attractive prices.

We look forward to serving you!

Phone: 828-652-2273
Fax: 828-625-1850
Email: toolco@toolcubits.com

**Shipping Addresses:****UPS:**

106 INDUSTRIAL DR.
MARION, NC 28752

POST OFFICE:

P.O. BOX 996
MARION, NC 28752

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Product Guarantee:

Toolco guarantees its products against defects in workmanship and materials. We limit our guarantee to replacement of defective products. Defective products must be returned to Toolco in Marion, NC.

We do not guarantee solid carbide against breakage.

Returned Goods Policy:

Toolco does not normally accept returned goods. Authorization numbers must be issued by Toolco prior to returning any tooling. Restocking fees will be charged for returned tooling.

Safety Recommendations:

Carefully read before allowing the use of our products.

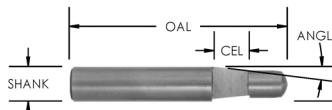
Proper safety operation of our products is solely the responsibility of the operator. We strongly encourage the use of eye protection, hearing protection and respiratory protection during use. Always inspect tools for defects prior to use. Never allow body contact or clothing contact with the tools during use. Disconnect power sources when changing tools and when tooling is not attended by an experienced operator. Users should seek training for safe use and research all Federal and state laws and regulations covering the safety requirements of cutting tools.

Toolco Industrial Corporation does not assume any responsibility for defects, damage or injury caused by misuse, abuse, alteration or sharpening of any of our products.

The grinding of carbide can be hazardous to your health.

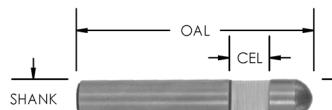
Freight Policy:

Shipment is normally made via UPS, F.O.B Marion, NC. Shipments are insured only for the sales price. Claims for goods damaged during shipment should be filed directly with the carrier. Other methods of shipment are available, upon request.

SOLID CARBIDE BITS**7° BEVEL TRIM**

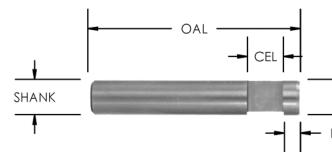
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|-------------------|------|------|-------|--------|-------|
| BT-140 | 1/4" | 1/4" | 1/4" | 1-1/2" | 7 DEG |
| BT-140-BLK | 1/4" | 1/4" | 1/4" | 1-1/2" | 7 DEG |
| BT-140-LH | 1/4" | 1/4" | 1/4" | 1-1/2" | 7 DEG |

NOTE: BT-140-BLK is a 100 quantity pack

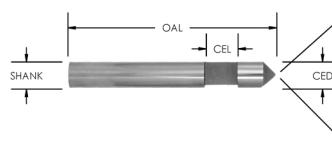
**FLUSH TRIM**

| PART # | CED | CEL | SHANK | OAL |
|-------------------|------|------|-------|--------|
| FT-140 | 1/4" | 1/4" | 1/4" | 1-1/2" |
| FT-140-BLK | 1/4" | 1/4" | 1/4" | 1-1/2" |
| FT-380 | 1/4" | 3/8" | 1/4" | 1-1/2" |
| FT-3802 | 1/4" | 3/8" | 1/4" | 2" |

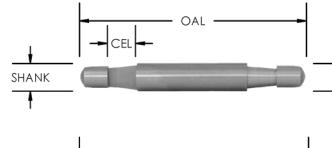
NOTE: FT-140-BLK is a 100 quantity pack

**DADO BIT**

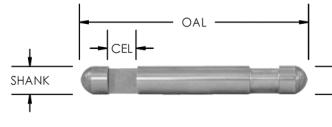
| PART # | CED | CEL | SHANK | OAL | ANGLE | PL |
|-------------------|------|------|-------|--------|-------|------|
| DT-140 | 1/4" | 1/4" | 1/4" | 1-1/2" | FLUSH | 1/8" |
| DT-SPECIAL | 1/4" | 1/4" | 1/4" | 1-1/2" | 7 DEG | 1/8" |
| DT-380 | 1/4" | 3/8" | 1/4" | 1-1/2" | FLUSH | 1/8" |

**HOLE AND FLUSH TRIM**

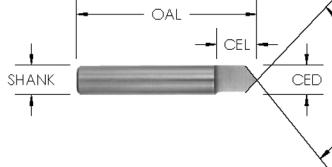
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|-----------------|------|-------|-------|--------|--------|
| HFT-140 | 1/4" | 5/16" | 1/4" | 2" | 45 DEG |
| HFT-140A | 1/4" | 3/8" | 1/4" | 1-1/2" | 45 DEG |
| HFT-140B | 1/4" | 1/4" | 1/4" | 1-1/2" | 45 DEG |

**FLUSH AND 7° BEVEL TRIM - DOUBLE END**

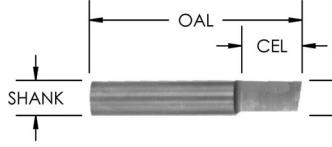
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|-----------------|------|------|-------|-----|-------|
| BTDE-140 | 1/4" | 1/4" | 1/4" | 2" | 7 DEG |
| FTDE-140 | 1/4" | 1/4" | 1/4" | 2" | FLUSH |

**FLUSH AND 7° BEVEL TRIM**

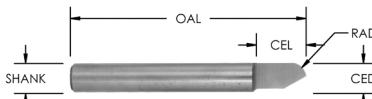
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|----------------|------|------|-------|--------|-------|
| FBT-140 | 1/4" | 3/8" | 1/4" | 1-1/2" | 7 DEG |

**V-GROOVE**

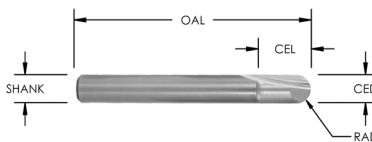
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|-------------------|------|-------|-------|--------|--------|
| VG-180D | 1/8" | 1/2" | 1/8" | 2-1/2" | 60 DEG |
| VG-140 | 1/4" | 1/8" | 1/4" | 1-1/2" | 90 DEG |
| VG-140A | 1/4" | 7/32" | 1/4" | 1-1/2" | 60 DEG |
| VG-140B-60 | 1/4" | 7/32" | 1/4" | 2-1/2" | 60 DEG |

**RIP AND SLOTTING**

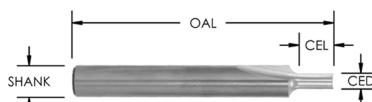
| PART # | CED | CEL | SHANK | OAL |
|---------------|------|------|-------|--------|
| RS-140 | 1/4" | 3/8" | 1/4" | 1-1/2" |


ROUND BOTTOM VEINING, 1 FLUTE

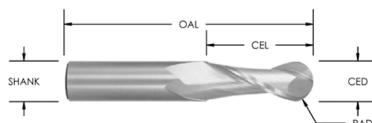
| PART # | CED | CEL | SHANK | OAL | RAD |
|--------|------|------|-------|--------|-------|
| RB-180 | 1/8" | 1/4" | 1/4" | 1-1/2" | 1/16" |
| RB-140 | 1/4" | 1/4" | 1/4" | 2" | 1/8" |


ROUND BOTTOM VEINING, 2 FLUTE

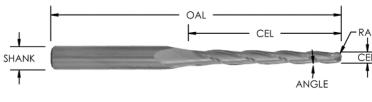
| PART # | CED | CEL | SHANK | OAL | RAD |
|---------|-------|-------|-------|--------|-------|
| CB-180A | 1/8" | 5/16" | 1/4" | 2" | 1/16" |
| CB-316A | 3/16" | 3/8" | 1/4" | 2" | 3/32" |
| CB-140A | 1/4" | 3/8" | 1/4" | 2" | 1/8" |
| CB-120 | 1/2" | 3/4" | 1/2" | 2-1/2" | 1/4" |


FLAT BOTTOM VEINING

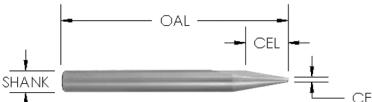
| PART # | CED | CEL | SHANK | OAL |
|---------|-------|-------|-------|--------|
| SC-180B | 1/8" | 1/4" | 1/4" | 2" |
| SC-332 | 3/32" | 5/16" | 1/4" | 1-1/2" |


BALL NOSE UP CUT

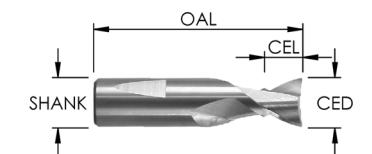
| PART # | CED | CEL | SHANK | OAL | RAD |
|---------------|-------|--------|-------|--------|-------|
| SCUSB-180 | 1/8" | 1/2" | 1/4" | 2" | 1/16" |
| SCUSB-316 | 3/16" | 3/4" | 1/4" | 2" | 3/32" |
| SCUSB-140-750 | 1/4" | 3/4" | 1/4" | 2-1/2" | 1/8" |
| SCUSB-380 | 3/8" | 1" | 3/8" | 3" | 3/16" |
| SCUSB-120A | 1/2" | 1-1/4" | 1/2" | 3" | 1/4" |
| SCUSB-120C-2 | 1/2" | 2" | 1/2" | 4" | 1/4" |
| SCUSB-340A-2 | 3/4" | 2" | 3/4" | 4" | 3/8" |


BALL NOSE TAPERED UPCUT BIT

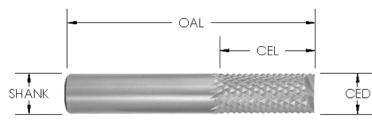
| PART # | CED | CEL | SHANK | OAL | RAD | ANGLE | FLUTES |
|-------------|------|--------|-------|-----|-------|-------|--------|
| SCTB-180-7D | 1/8" | 1/2" | 1/4" | 3" | 1/16" | 7° | 3 |
| SCTB-180-5D | 1/8" | 3/4" | 1/4" | 3" | 1/16" | 5° | 3 |
| SCTB-180-3D | 1/8" | 1" | 1/4" | 3" | 1/16" | 3° | 3 |
| SCTB-180-1D | 1/8" | 1-1/2" | 1/4" | 3" | 1/16" | 1° | 3 |
| SCTB-140-7D | 1/4" | 1" | 1/2" | 4" | 1/8" | 7° | 2 |
| SCTB-140-5D | 1/4" | 1-3/8" | 1/2" | 4" | 1/8" | 5° | 2 |
| SCTB-140-3D | 1/4" | 2" | 1/2" | 4" | 1/8" | 3° | 2 |


ROUND BOTTOM VEINING, 2 FLUTE

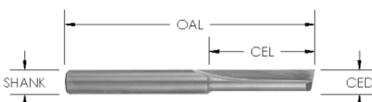
| PART # | CED | CEL | SHANK | OAL |
|----------|-------|------|-------|--------|
| SCV-116C | 1/16" | 1/2" | 1/4" | 2-1/2" |


SOLID CARBIDE DOVETAIL BIT

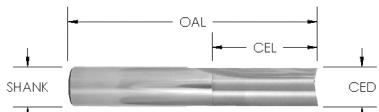
| PART # | CED | CEL | SHANK | OAL | ANGLE | ROTATION |
|-----------------|----------|--------|-------|-------|--------|------------|
| SCDTUS-14MM-10D | 14 MM | 9.5 MM | 14 MM | 60 MM | 10 DEG | RIGHT-HAND |
| SCDTUS-1375MMR | 13.75 MM | 8 MM | 14 MM | 60 MM | 10 DEG | RIGHT-HAND |
| SCDTUS-1375MML | 13.75 MM | 8 MM | 14 MM | 60 MM | 10 DEG | LEFT-HAND |


FIBERGLASS BIT

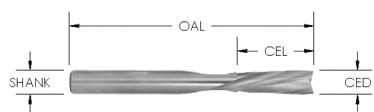
| PART # | CED | CEL | SHANK | OAL | TEETH | END TYPE |
|---------------|------|------|-------|--------|-------|-----------------|
| SCFGF-140-78V | 1/4" | 7/8" | 1/4" | 2-1/2" | FINE | Plunge V Pt End |
| SCFG-120A-EM | 1/2" | 1" | 1/2" | 3" | FINE | End Mill End |


SINGLE FLUTE STRAIGHT BIT

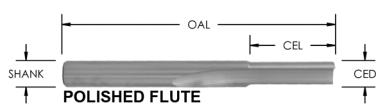
| PART # | CED | CEL | SHANK | OAL |
|------------|-------|------|-------|--------|
| SC-116-SF | 1/16" | 1/4" | 1/4" | 1-1/2" |
| SC-180-SF | 1/8" | 3/8" | 1/4" | 1-1/2" |
| SC-140-SF | 1/4" | 3/4" | 1/4" | 2" |
| SC-140A-SF | 1/4" | 1" | 1/4" | 2-1/2" |

**DOUBLE FLUTE STRAIGHT BIT**

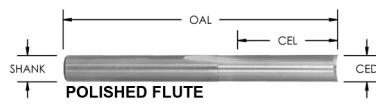
| PART # | CED | CEL | SHANK | OAL |
|----------------------|-------|--------|-------|--------|
| SC-332 | 3/32" | 5/16" | 1/4" | 1-1/2" |
| SC-180 | 1/8" | 3/8" | 1/4" | 1-1/2" |
| SC-180A | 1/8" | 13/32" | 1/4" | 2" |
| SC-180B | 1/8" | 1/4" | 1/4" | 2" |
| SC-532 | 5/32" | 3/8" | 1/4" | 1-1/2" |
| SC-532-RD2 | 5/32" | 3/8" | 1/4" | 2" |
| SC-316 | 3/16" | 1/2" | 1/4" | 1-1/2" |
| SC-316A | 3/16" | 1/2" | 1/4" | 2" |
| SC-316B | 3/16" | 5/8" | 1/4" | 2" |
| SC-732 | 7/32" | 3/4" | 1/4" | 2" |
| SC-140 | 1/4" | 3/4" | 1/4" | 2" |
| SC-140C | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SC-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SC-140B | 1/4" | 1" | 1/4" | 3" |
| SC-516 | 5/16" | 1" | 5/16" | 3" |
| SC-380-ROD2.5 | 3/8" | 1" | 3/8" | 2 1/2" |
| SC-380 | 3/8" | 1" | 3/8" | 3" |
| SC-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SC-120 | 1/2" | 1-1/8" | 1/2" | 3" |
| SC-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SC-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |

SOLID CARBIDE FOR PLASTICS**O FLUTE SLOW SPIRAL BIT, 2 FLUTE**

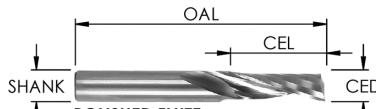
| PART # | CED | CEL | SHANK | OAL | CUT |
|--------------------|------|------|-------|--------|---------|
| SCODSS-140A | 1/4" | 3/4" | 1/4" | 2-1/2" | DOWNCUT |
| SCOUSS-140A | 1/4" | 3/4" | 1/4" | 2-1/2" | UPCUT |

**O FLUTE STRAIGHT BIT, 1 FLUTE**

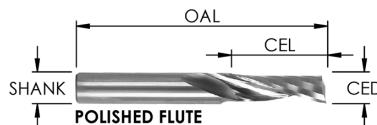
| PART # | CED | CEL | SHANK | OAL |
|------------------|-------|--------|-------|--------|
| SCO1-180A | 1/8" | 1/2" | 1/4" | 2" |
| SCO1-180B | 1/8" | 5/8" | 1/4" | 4" |
| SCO1-316A | 3/16" | 5/8" | 1/4" | 2" |
| SCO1-316D | 3/16" | 1" | 1/4" | 4" |
| SCO1-140B | 1/4" | 3/4" | 1/4" | 3-1/4" |
| SCO1-140D | 1/4" | 1-1/4" | 1/4" | 4" |
| SCO1-380F | 3/8" | 1-5/8" | 3/8" | 6" |
| SCO1-120B | 1/2" | 1" | 1/2" | 3" |
| SCO1-120F | 1/2" | 2-1/8" | 1/2" | 6" |

**O FLUTE STRAIGHT BIT, 2 FLUTE**

| PART # | CED | CEL | SHANK | OAL |
|------------------|-------|--------|-------|--------|
| SCO2-180A | 1/8" | 1/2" | 1/4" | 2" |
| SCO2-180B | 1/8" | 5/8" | 1/4" | 4" |
| SCO2-316 | 3/16" | 3/8" | 1/4" | 2" |
| SCO2-316A | 3/16" | 5/8" | 1/4" | 2" |
| SCO2-316D | 3/16" | 1" | 1/4" | 4" |
| SCO2-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SCO2-140C | 1/4" | 1" | 1/4" | 3-1/4" |
| SCO2-140D | 1/4" | 1-1/4" | 1/4" | 4" |
| SCO2-380A | 3/8" | 7/8" | 3/8" | 2-1/2" |
| SCO2-380C | 3/8" | 1" | 3/8" | 4" |
| SCO2-120B | 1/2" | 1" | 1/2" | 3" |

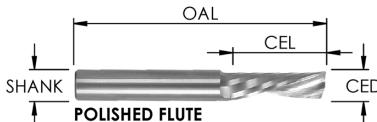
**O FLUTE UPCUT SPIRAL, 1 FLUTE (SOFT PLASTIC)**

| PART # | CED | CEL | SHANK | OAL |
|---------------------|-------|--------|-------|--------|
| SCOMS-U-180B | 1/8" | 1/4" | 1/4" | 2" |
| SCOMS-U-180D | 1/8" | 1/2" | 1/4" | 2" |
| SCOMS-U-316B | 3/16" | 3/8" | 1/4" | 2" |
| SCOMS-U-316D | 3/16" | 5/8" | 1/4" | 2" |
| SCOMS-U-140B | 1/4" | 3/8" | 1/4" | 2" |
| SCOMS-U-140D | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCOMS-U-140G | 1/4" | 1-1/4" | 1/4" | 3" |
| SCOMS-U-380B | 3/8" | 5/8" | 3/8" | 2-1/2" |
| SCOMS-U-380F | 3/8" | 1-1/8" | 3/8" | 3" |
| SCOMS-U-380H | 3/8" | 1-5/8" | 3/8" | 3-1/2" |
| SCOMS-U-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |



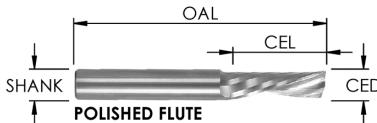
O FLUTE UPCUT SPIRAL, 1 FLUTE (HARD PLASTIC)

| PART # | CED | CEL | SHANK | OAL |
|--------------|-------|--------|-------|--------|
| SCOMH-U-180B | 1/8" | 1/4" | 1/4" | 2" |
| SCOMH-U-180D | 1/8" | 1/2" | 1/4" | 2" |
| SCOMH-U-316B | 3/16" | 3/8" | 1/4" | 2" |
| SCOMH-U-316D | 3/16" | 5/8" | 1/4" | 2" |
| SCOMH-U-140B | 1/4" | 3/8" | 1/4" | 2" |
| SCOMH-U-140D | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCOMH-U-140G | 1/4" | 1-1/4" | 1/4" | 3" |
| SCOMH-U-380B | 3/8" | 5/8" | 3/8" | 2-1/2" |
| SCOMH-U-380F | 3/8" | 1-1/8" | 3/8" | 3" |
| SCOMH-U-380H | 3/8" | 1-5/8" | 3/8" | 3-1/2" |
| SCOMH-U-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |



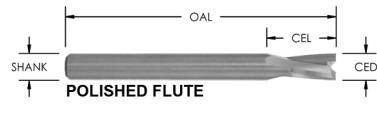
O FLUTE DOWNCUT SPIRAL, 1 FLUTE (SOFT PLASTIC)

| PART # | CED | CEL | SHANK | OAL |
|--------------|-------|--------|-------|--------|
| SCOMS-D-180D | 1/8" | 1/2" | 1/4" | 2" |
| SCOMS-D-316D | 3/16" | 5/8" | 1/4" | 2" |
| SCOMS-D-140D | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCOMS-D-140G | 1/4" | 1-1/4" | 1/4" | 3" |
| SCOMS-D-380F | 3/8" | 1-1/8" | 3/8" | 3" |
| SCOMS-D-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |



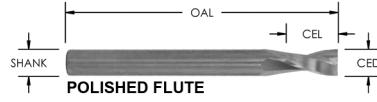
O FLUTE DOWNCUT SPIRAL, 1 FLUTE (HARD PLASTIC)

| PART # | CED | CEL | SHANK | OAL |
|--------------|-------|--------|-------|--------|
| SCOMH-D-180D | 1/8" | 1/2" | 1/4" | 2" |
| SCOMH-D-316D | 3/16" | 5/8" | 1/4" | 2" |
| SCOMH-D-140D | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCOMH-D-140G | 1/4" | 1-1/4" | 1/4" | 3" |
| SCOMH-D-380F | 3/8" | 1-1/8" | 3/8" | 3" |
| SCOMH-D-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |



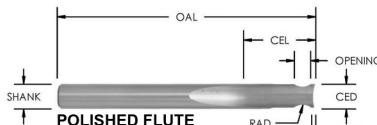
O FLUTE LOW HELIX UPCUT SPIRAL, 2 FLUTE

| PART # | CED | CEL | SHANK | OAL |
|---------------|------|--------|-------|--------|
| SCOS-UL-140 | 1/4" | 3/8" | 1/4" | 2-1/2" |
| SCOS-UL-140A | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCOS-UL-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCOS-UL-120 | 1/2" | 1-1/8" | 1/2" | 3-1/2" |
| SCOS-UL-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCOS-UL-120C | 1/2" | 2-1/8" | 1/2" | 4-1/2" |



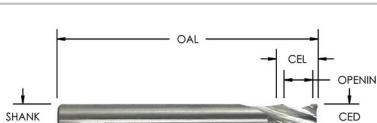
O FLUTE HIGH HELIX UPCUT SPIRAL, 2 FLUTE

| PART # | CED | CEL | SHANK | OAL |
|--------------|------|--------|-------|--------|
| SCOS-UF-140 | 1/4" | 3/8" | 1/4" | 2-1/2" |
| SCOS-UF-140C | 1/4" | 1-1/4" | 1/4" | 3" |
| SCOS-UF-380B | 3/8" | 1" | 3/8" | 3" |
| SCOS-UF-380D | 3/8" | 1-1/2" | 3/8" | 4" |
| SCOS-UF-120C | 1/2" | 1-1/4" | 1/2" | 4" |
| SCOS-UF-120E | 1/2" | 2-1/8" | 1/2" | 4" |



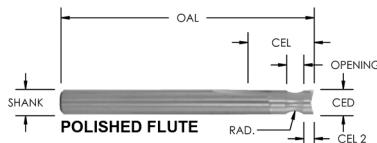
O FLUTE ROUNDING EDGE STRAIGHT BIT, 1 FLUTE

| PART # | CED | CEL | SHANK | OAL | OPENING | RAD | CEL 2 | PLASTIC SIZE |
|---------------|------|------|-------|--------|---------|-------|-------|--------------|
| SCOR1-140-18 | 1/4" | 3/8" | 1/4" | 2-1/2" | 5/32" | 1/8" | 1/16" | 1/8" |
| SCOR1-140-316 | 1/4" | 3/8" | 1/4" | 2-1/2" | 7/32" | 3/16" | 1/16" | 3/16" |
| SCOR1-140-14 | 1/4" | 3/8" | 1/4" | 2-1/2" | 9/32" | 1/4" | 1/16" | 1/4" |

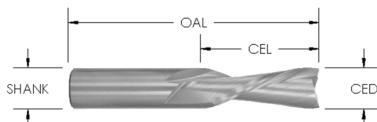


O FLUTE ROUNDING EDGE SPIRAL, 1 FLUTE

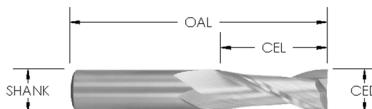
| PART # | CED | CEL | SHANK | OAL | OPENING | RAD | CEL 2 | PLASTIC SIZE |
|---------------|------|------|-------|--------|---------|-------|-------|--------------|
| SCORS-140-18 | 1/4" | 3/8" | 1/4" | 2-1/2" | 5/32" | 1/8" | 1/16" | 1/8" |
| SCORS-140-316 | 1/4" | 3/8" | 1/4" | 2-1/2" | 7/32" | 3/16" | 1/16" | 3/16" |
| SCORS-140-14 | 1/4" | 3/8" | 1/4" | 2-1/2" | 9/32" | 1/4" | 1/16" | 1/4" |

**O FLUTE ROUNDING EDGE STRAIGHT BIT, 2 FLUTE**

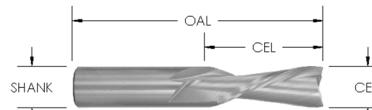
| PART # | CED | CEL | SHANK | OAL | OPENING | RAD | CEL 2 | PLASTIC SIZE |
|---------------|------|------|-------|--------|---------|-------|-------|--------------|
| SCOR2-140-18 | 1/4" | 3/8" | 1/4" | 2-1/2" | 5/32" | 1/8" | 1/16" | 1/8" |
| SCOR2-140-316 | 1/4" | 3/8" | 1/4" | 2-1/2" | 7/32" | 3/16" | 1/16" | 3/16" |
| SCOR2-140-14 | 1/4" | 3/8" | 1/4" | 2-1/2" | 9/32" | 1/4" | 1/16" | 1/4" |

SOLID CARBIDE SPIRALS**2 FLUTE DOWNCUT**

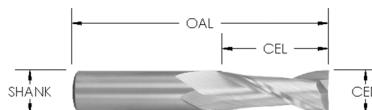
| PART # | CED | CEL | SHANK | OAL |
|-----------------|--------|--------|-------|--------|
| SCDS-332 | 3/32" | 1/2" | 1/4" | 2" |
| SCDS-180-W | 1/8" | 1/2" | 1/4" | 2" |
| SCDS-532A-W | 5/32" | 3/4" | 1/4" | 2" |
| SCDS-316-W | 3/16" | 3/4" | 1/4" | 2" |
| SCDS-316-W-R25 | 3/16" | 3/4" | 1/4" | 2-1/2" |
| SCDS-732 | 7/32" | 3/4" | 1/4" | 2-1/2" |
| SCDS-140A-3/4-W | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCDS-140A-W | 1/4" | 1" | 1/4" | 2-1/2" |
| SCDS-140C-W | 1/4" | 1-1/4" | 1/4" | 3" |
| SCDS-932C | 9/32" | 1" | 5/16" | 2-1/2" |
| SCDS-932A | 9/32" | 1" | 3/8" | 2-1/2" |
| SCDS-932B | 9/32" | 1" | 1/2" | 3" |
| SCDS-516-1 | 5/16" | 1" | 5/16" | 3" |
| SCDS-516B | 5/16" | 1" | 1/2" | 3" |
| SCDS-516 | 5/16" | 1-1/8" | 5/16" | 3" |
| SCDS-516A | 5/16" | 1-1/8" | 1/2" | 3" |
| SCDS-380-RD2.5 | 3/8" | 1" | 3/8" | 2-1/2" |
| SCDS-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCDS-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCDS-380B | 3/8" | 1-1/4" | 1/2" | 3" |
| SCDS-716A | 7/16" | 1" | 1/2" | 3" |
| SCDS-716B | 7/16" | 1-1/4" | 1/2" | 3" |
| SCDS-120-1 | 1/2" | 1" | 1/2" | 3" |
| SCDS-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCDS-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCDS-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCDS-120C-2 | 1/2" | 2" | 1/2" | 4" |
| SCDS-120C | 1/2" | 2-1/8" | 1/2" | 4" |
| SCDS-1732 | 17/32" | 1-1/8" | 1/2" | 3" |
| SCDS-916C | 9/16" | 1-1/4" | 1/2" | 3-1/2" |
| SCDS-580-1.5 | 5/8" | 1-1/2" | 5/8" | 3-1/2" |
| SCDS-580A | 5/8" | 2-1/8" | 5/8" | 4" |
| SCDS-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCDS-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCDS-340A | 3/4" | 2-1/8" | 3/4" | 4" |
| SCDS-340B | 3/4" | 2-1/2" | 3/4" | 5" |
| SCDS-340D | 3/4" | 3" | 3/4" | 6" |
| SCDS-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCDS-340F | 3/4" | 3-1/2" | 3/4" | 6" |


2 FLUTE UPCUT

| PART # | CED | CEL | SHANK | OAL |
|-----------------|--------|--------|-------|--------|
| SCUS-332 | 3/32" | 1/2" | 1/4" | 2" |
| SCUS-180-W | 1/8" | 1/2" | 1/4" | 2" |
| SCUS-532A-W | 5/32" | 3/4" | 1/4" | 2" |
| SCUS-316-W | 3/16" | 3/4" | 1/4" | 2" |
| SCUS-316-W-R25 | 3/16" | 3/4" | 1/4" | 2-1/2" |
| SCUS-316A-W-R25 | 3/16" | 1" | 1/4" | 2-1/2" |
| SCUS-732 | 7/32" | 3/4" | 1/4" | 2" |
| SCUS-140A-.75-W | 1/4" | 3/4" | 1/4" | 2-1/2" |
| SCUS-140A-W | 1/4" | 1" | 1/4" | 2-1/2" |
| SCUS-140C-W | 1/4" | 1-1/4" | 1/4" | 3" |
| SCUS-932B | 9/32" | 1" | 1/2" | 3" |
| SCUS-516-1 | 5/16" | 1" | 5/16" | 3" |
| SCUS-516B | 5/16" | 1" | 1/2" | 3" |
| SCUS-516 | 5/16" | 1-1/8" | 5/16" | 3" |
| SCUS-516A | 5/16" | 1-1/8" | 1/2" | 3" |
| SCUS-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCUS-380 | 3/8" | 1-1/8" | 3/8" | 3" |
| SCUS-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCUS-380B | 3/8" | 1-1/4" | 1/2" | 3" |
| SCUS-716B | 7/16" | 1-1/4" | 1/2" | 3" |
| SCUS-120-1 | 1/2" | 1" | 1/2" | 3" |
| SCUS-120 | 1/2" | 1-1/8" | 1/2" | 3" |
| SCUS-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUS-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCUS-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCUS-120C-2 | 1/2" | 2" | 1/2" | 4" |
| SCUS-120C | 1/2" | 2-1/8" | 1/2" | 4" |
| SCUS-1732 | 17/32" | 1-1/8" | 1/2" | 3" |
| SCUS-916C | 9/16" | 1-1/4" | 1/2" | 3-1/2" |
| SCUS-580 | 5/8" | 1-1/2" | 5/8" | 3-1/2" |
| SCUS-580A-2 | 5/8" | 2" | 5/8" | 4" |
| SCUS-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCUS-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCUS-340A | 3/4" | 2-1/8" | 3/4" | 4" |
| SCUS-340B | 3/4" | 2-1/2" | 3/4" | 5" |
| SCUS-340D | 3/4" | 3" | 3/4" | 6" |
| SCUS-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCUS-340F | 3/4" | 3-1/2" | 3/4" | 6" |


2 FLUTE DOWNCUT FOR MDF

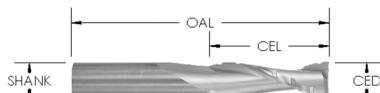
| PART # | CED | CEL | SHANK | OAL |
|--------------|------|--------|-------|--------|
| SCDS6-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SCDS6-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCDS6-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCDS6-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCDS6-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCDS6-120C-2 | 1/2" | 2" | 1/2" | 4" |


2 FLUTE UPCUT FOR MDF

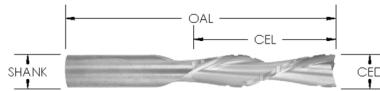
| PART # | CED | CEL | SHANK | OAL |
|---------------|------|--------|-------|--------|
| SCUSS6-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SCUSS6-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCUSS6-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUSS6-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCUSS6-120C-2 | 1/2" | 2" | 1/2" | 4" |

**2 FLUTE DOWNCUT CHIPBREAKERS**

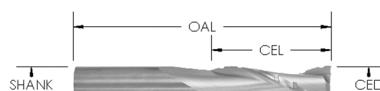
| PART # | CED | CEL | SHANK | OAL |
|-----------------------|--------|--------|-------|--------|
| SCCD-380-RD2.5 | 3/8" | 1" | 3/8" | 2-1/2" |
| SCCD-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCCD-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCCD-380B | 3/8" | 1-1/4" | 1/2" | 3" |
| SCCD-716A | 7/16" | 1" | 1/2" | 3" |
| SCCD-716B | 7/16" | 1-1/4" | 1/2" | 3" |
| SCCD-120-1 | 1/2" | 1" | 1/2" | 3" |
| SCCD-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCD-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCCD-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCD-120C-2 | 1/2" | 2" | 1/2" | 4" |
| SCCD-120C | 1/2" | 2-1/8" | 1/2" | 4" |
| SCCD-1732 | 17/32" | 1-1/8" | 1/2" | 3" |
| SCCD-916C | 9/16" | 1-1/4" | 1/2" | 3-1/2" |
| SCCD-580-1.5 | 5/8" | 1-1/2" | 5/8" | 3-1/2" |
| SCCD-580A | 5/8" | 2-1/8" | 5/8" | 4" |
| SCCD-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCCD-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCCD-340A | 3/4" | 2-1/8" | 3/4" | 4" |
| SCCD-340B | 3/4" | 2-1/2" | 3/4" | 5" |
| SCCD-340D | 3/4" | 3" | 3/4" | 6" |
| SCCD-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCCD-340F | 3/4" | 3-1/2" | 3/4" | 6" |

**2 FLUTE UPCUT CHIPBREAKERS**

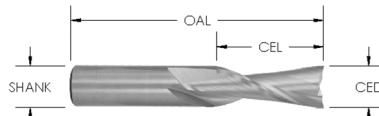
| PART # | CED | CEL | SHANK | OAL |
|----------------------|--------|--------|-------|--------|
| SCCU-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCCU-380 | 3/8" | 1-1/8" | 3/8" | 3" |
| SCCU-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCCU-380B | 3/8" | 1-1/4" | 1/2" | 3" |
| SCCU-716B | 7/16" | 1-1/4" | 1/2" | 3" |
| SCCU-120-1 | 1/2" | 1" | 1/2" | 3" |
| SCCU-120 | 1/2" | 1-1/8" | 1/2" | 3" |
| SCCU-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCU-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCCU-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCU-120C-2 | 1/2" | 2" | 1/2" | 4" |
| SCCU-120C | 1/2" | 2-1/8" | 1/2" | 4" |
| SCCU-1732 | 17/32" | 1-1/8" | 1/2" | 3" |
| SCCU-916C | 9/16" | 1-1/4" | 1/2" | 3-1/2" |
| SCCU-580 | 5/8" | 1-1/2" | 5/8" | 3-1/2" |
| SCCU-580A-2 | 5/8" | 2" | 5/8" | 4" |
| SCCU-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCCU-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCCU-340A | 3/4" | 2-1/8" | 3/4" | 4" |
| SCCU-340B | 3/4" | 2-1/2" | 3/4" | 5" |
| SCCU-340D | 3/4" | 3" | 3/4" | 6" |
| SCCU-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCCU-340F | 3/4" | 3-1/2" | 3/4" | 6" |

**2 FLUTE DOWNCUT CHIPBREAKER FOR MDF**

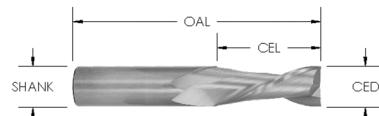
| PART # | CED | CEL | SHANK | OAL |
|---------------------|------|--------|-------|--------|
| SCCD6-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCCD6-380A | 3/8" | 1-1/4" | 3/8" | 3" |
| SCCD6-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCD6-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCD6-120C-2 | 1/2" | 2" | 1/2" | 4" |

**2 FLUTE UPCUT CHIPBREAKER FOR MDF**

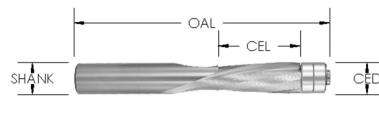
| PART # | CED | CEL | SHANK | OAL |
|---------------------|------|--------|-------|--------|
| SCCU6-380-1 | 3/8" | 1" | 3/8" | 3" |
| SCCU6-120A | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCU6-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCU6-120C-2 | 1/2" | 2" | 1/2" | 4" |
| SCCU6-120D | 1/2" | 2-3/8" | 1/2" | 4" |


2 FLUTE DOWNCUT, LEFT HAND

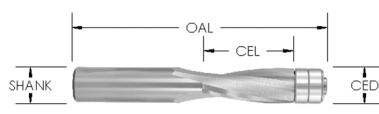
| PART # | CED | CEL | SHANK | OAL |
|-----------------|-------|--------|-------|--------|
| SCDS-180-W-LH | 1/8" | 1/2" | 1/4" | 2" |
| SCDS-316-LH | 3/16" | 3/4" | 1/4" | 2" |
| SCDS-732-LH | 7/32" | 3/4" | 1/4" | 2" |
| SCDS-140A-LH | 1/4" | 1" | 1/4" | 2-1/2" |
| SCDS-516-1LH | 5/16" | 1" | 5/16" | 3" |
| SCDS-380-1-LH | 3/8" | 1" | 3/8" | 3" |
| SCDS-716B-LH | 7/16" | 1-1/4" | 1/2" | 3" |
| SCDS-120A-LH | 1/2" | 1-1/4" | 1/2" | 3" |
| SCDS-120B-LH | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCDS-120C-2LH | 1/2" | 2" | 1/2" | 4" |
| SCDS-580-1.5-LH | 5/8" | 1-1/2" | 5/8" | 3-1/2" |
| SCDS-580-2-LH | 5/8" | 2" | 5/8" | 4" |
| SCDS-340-1.5-LH | 3/4" | 1-1/2" | 3/4" | 4" |
| SCDS-340-2LH | 3/4" | 2" | 3/4" | 4" |


2 FLUTE UPCUT, LEFT HAND

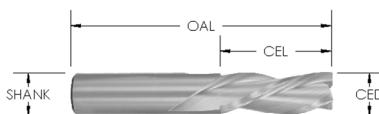
| PART # | CED | CEL | SHANK | OAL |
|-----------------|-------|--------|-------|--------|
| SCUS-180-W-LH | 1/8" | 1/2" | 1/4" | 2" |
| SCUS-316-W-LH | 3/16" | 3/4" | 1/4" | 2" |
| SCUS-732-LH | 1/4" | 3/4" | 1/4" | 2" |
| SCUS-140A-LH | 1/4" | 1" | 1/4" | 2-1/2" |
| SCUS-516-1-LH | 5/16" | 1" | 5/16" | 3" |
| SCUS-380-1-LH | 3/8" | 1" | 3/8" | 3" |
| SCUS-716B-LH | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUS-120A-LH | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUS-120A-1.5LH | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCUS-120C-2LH | 1/2" | 2" | 1/2" | 4" |
| SCUS-580A-2LH | 5/8" | 2" | 5/8" | 4" |
| SCUS-340A-2-LH | 3/4" | 2" | 3/4" | 4" |


2 FLUTE FLUSH TRIM DOWNCUT SPIRAL

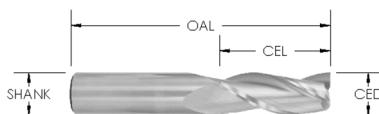
| PART # | CED | CEL | SHANK | OAL | BEARING |
|--------------|------|--------|-------|--------|---------|
| SCFT-DS-140 | 1/4" | 1" | 1/4" | 3" | B-250 |
| SCFT-DS-120A | 1/2" | 1-1/4" | 1/2" | 4" | B-500 |
| SCFT-DS-120C | 1/2" | 2" | 1/2" | 4-1/2" | B-500 |


2 FLUTE FLUSH TRIM UPCUT SPIRAL

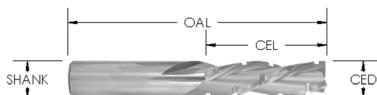
| PART # | CED | CEL | SHANK | OAL | BEARING |
|--------------|------|--------|-------|--------|---------|
| SCFT-US-140 | 1/4" | 1" | 1/4" | 3" | B-250 |
| SCFT-US-120A | 1/2" | 1-1/4" | 1/2" | 3-1/2" | B-500 |
| SCFT-US-120C | 1/2" | 2" | 1/2" | 4-1/2" | B-500 |


3 FLUTE DOWNCUT

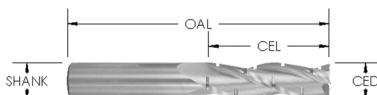
| PART # | CED | CEL | SHANK | OAL |
|----------------|------|--------|-------|--------|
| SCDS3-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCDS3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCDS3-120A | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCDS3-120B | 1/2" | 2" | 1/2" | 4" |
| SCDS3-580 | 5/8" | 2" | 5/8" | 4" |
| SCDS3-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCDS3-340A | 3/4" | 2" | 3/4" | 4" |
| SCDS3-340E | 3/4" | 3" | 3/4" | 6" |


3 FLUTE UPCUT

| PART # | CED | CEL | SHANK | OAL |
|----------------|------|--------|-------|--------|
| SCUS3-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCUS3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUS3-120A | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCUS3-120B | 1/2" | 2" | 1/2" | 4" |
| SCUS3-580 | 5/8" | 2" | 5/8" | 4" |
| SCUS3-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCUS3-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCUS3-340E | 3/4" | 3" | 3/4" | 6" |

**3 FLUTE DOWNCUT CHIPBREAKERS**

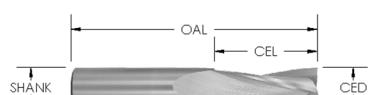
| PART # | CED | CEL | SHANK | OAL |
|-----------------------|------|--------|-------|--------|
| SCCD3-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCCD3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCD3-120A | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCD3-120B | 1/2" | 2" | 1/2" | 4" |
| SCCD3-580 | 5/8" | 2" | 5/8" | 4" |
| SCCD3-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCCD3-340A | 3/4" | 2" | 3/4" | 4" |
| SCCD3-340E | 3/4" | 3" | 3/4" | 6" |

**3 FLUTE UPCUT CHIPBREAKERS**

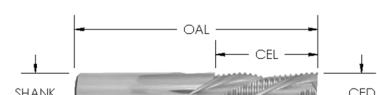
| PART # | CED | CEL | SHANK | OAL |
|-----------------------|------|--------|-------|--------|
| SCCU3-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCCU3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCCU3-120A | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCCU3-120B | 1/2" | 2" | 1/2" | 4" |
| SCCU3-580 | 5/8" | 2" | 5/8" | 4" |
| SCCU3-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" |
| SCCU3-340A-2 | 3/4" | 2" | 3/4" | 4" |
| SCCU3-340E | 3/4" | 3" | 3/4" | 6" |

**3 FLUTE SLOW SPIRAL DOWNCUT**

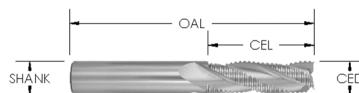
| PART # | CED | CEL | SHANK | OAL |
|------------------------|------|--------|-------|--------|
| SCSSD3-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SCSSD-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCSSD-120 | 1/2" | 1-1/8" | 1/2" | 3-1/2" |
| SCSSD-120-1.25S | 1/2" | 1-1/4" | 1/2" | 3" |
| SCSSD-120-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCSSD-120A | 1/2" | 1-5/8" | 1/2" | 4" |
| SCSSD-340 | 3/4" | 2" | 3/4" | 4" |

**3 FLUTE SLOW SPIRAL UPCUT**

| PART # | CED | CEL | SHANK | OAL |
|-----------------------|------|--------|-------|--------|
| SCSSU3-140A | 1/4" | 1" | 1/4" | 2-1/2" |
| SCSSU-380-34CL | 3/8" | 3/4" | 3/8" | 3" |
| SCSSU-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCSSU-120-750 | 1/2" | 3/4" | 1/2" | 3" |
| SCSSU-120 | 1/2" | 1-1/8" | 1/2" | 3" |
| SCSSU-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCSSU-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCSSU-120-RD4 | 1/2" | 1-1/2" | 1/2" | 4" |
| SCSSU-120C-134 | 1/2" | 1-3/4" | 1/2" | 4" |
| SCSSU-340 | 3/4" | 2" | 3/4" | 4" |
| SCSSU-340D | 3/4" | 3" | 3/4" | 6" |

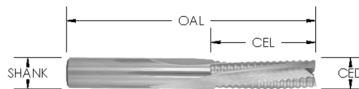
**3 FLUTE DOWNCUT ROUGHER**

| PART # | CED | CEL | SHANK | OAL |
|------------------------|------|--------|-------|--------|
| SCDR-380-78 | 3/8" | 7/8" | 3/8" | 2-1/2" |
| SCDR-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCDR-120 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCDR-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3 1/2" |
| SCDR-120A-RD4 | 1/2" | 1-5/8" | 1/2" | 4" |
| SCDR-120A-134 | 1/2" | 1-3/4" | 1/2" | 3-1/2" |
| SCDR-120B-134-4 | 1/2" | 1-3/4" | 1/2" | 4" |
| SCDR-120C | 1/2" | 2" | 1/2" | 4" |
| SCDR-580-2 | 5/8" | 2" | 5/8" | 4" |
| SCDR-340B | 3/4" | 2" | 3/4" | 4" |
| SCDR-340C | 3/4" | 2-1/2" | 3/4" | 5" |
| SCDR-340D | 3/4" | 3" | 3/4" | 6" |
| SCDR-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCDR-340F | 3/4" | 3-1/2" | 3/4" | 6" |



3 FLUTE UPCUT ROUGHER

| PART # | CED | CEL | SHANK | OAL |
|---------------|------|--------|-------|--------|
| SCUR-380-78 | 3/8" | 7/8" | 3/8" | 2-1/2" |
| SCUR-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCUR-120 | 1/2" | 1-1/4" | 1/2" | 3" |
| SCUR-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 3-1/2" |
| SCUR-120A | 1/2" | 1-5/8" | 1/2" | 3-1/2" |
| SCUR-120B-RD4 | 1/2" | 1-3/4" | 1/2" | 4" |
| SCUR-120C | 1/2" | 2" | 1/2" | 4" |
| SCUR-580-2 | 5/8" | 2" | 5/8" | 4" |
| SCUR-340 | 3/4" | 2" | 3/4" | 4" |
| SCUR-340C | 3/4" | 2-1/2" | 3/4" | 5" |
| SCUR-340D | 3/4" | 3" | 3/4" | 6" |
| SCUR-340E | 3/4" | 3-1/4" | 3/4" | 6" |
| SCUR-340F | 3/4" | 3-1/2" | 3/4" | 6" |



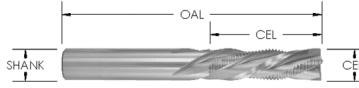
3 FLUTE SLOW SPIRAL DOWNCUT ROUGHER

| PART # | CED | CEL | SHANK | OAL |
|-----------------|------|--------|-------|--------|
| SCSSDR-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCSSDR-380-SP | 3/8" | 1-1/4" | 3/8" | 3-1/2" |
| SCSSDR-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3-1/2" |
| SCSSDR-120A-1.5 | 1/2" | 1-1/2" | 1/2" | 4" |
| SCSSDR-120A-SP | 1/2" | 1-5/8" | 1/2" | 4" |
| SCSSDR-580-SP | 5/8" | 2-1/8" | 5/8" | 5" |
| SCSSDR-340A-2 | 3/4" | 2" | 3/4" | 5" |



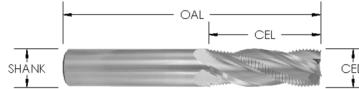
3 FLUTE SLOW SPIRAL UPCUT ROUGHER

| PART # | CED | CEL | SHANK | OAL |
|----------------|------|--------|-------|--------|
| SCSSUR-380 | 3/8" | 1-1/4" | 3/8" | 3" |
| SCSSUR-120-SP | 1/2" | 1-1/8" | 1/2" | 3-1/2" |
| SCSSUR-120A-SP | 1/2" | 1-5/8" | 1/2" | 4" |
| SCSSUR-120B-SP | 1/2" | 1-3/4" | 1/2" | 4" |
| SCSSUR-580B-SP | 5/8" | 1-5/8" | 5/8" | 4" |
| SCSSUR-580C-SP | 5/8" | 2-1/8" | 5/8" | 5" |
| SCSSUR-340B-SP | 3/4" | 1-5/8" | 3/4" | 4" |
| SCSSUR-340-SP | 3/4" | 2" | 3/4" | 5" |



4 FLUTE DOWNCUT FINISH/ROUGHER

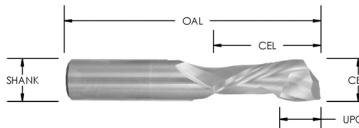
| PART # | CED | CEL | SHANK | OAL |
|-------------|------|--------|-------|--------|
| SC4DRF-120 | 1/2" | 1-1/8" | 1/2" | 3-1/2" |
| SC4DRF-120B | 1/2" | 1-5/8" | 1/2" | 4" |
| SC4DRF-120C | 1/2" | 2-1/8" | 1/2" | 4-1/2" |
| SC4DRF-580B | 5/8" | 2-1/8" | 5/8" | 5" |
| SC4DRF-580B | 5/8" | 2-1/8" | 5/8" | 5" |
| SC4DRF-340B | 3/4" | 2-1/8" | 3/4" | 5" |



4 FLUTE UPCUT FINISH/ROUGHER

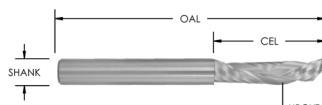
| PART # | CED | CEL | SHANK | OAL |
|-------------|------|--------|-------|--------|
| SC4URF-120 | 1/2" | 1-1/8" | 1/2" | 3-1/2" |
| SC4URF-120B | 1/2" | 1-5/8" | 1/2" | 4" |
| SC4URF-120C | 1/2" | 2-1/8" | 1/2" | 4-1/2" |
| SC4URF-340A | 3/4" | 2-1/8" | 3/4" | 5" |

SOLID CARBIDE COMPRESSIONS

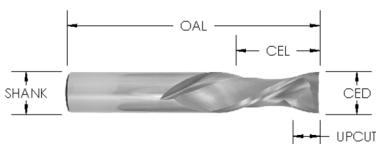


1+1 COMPRESSION

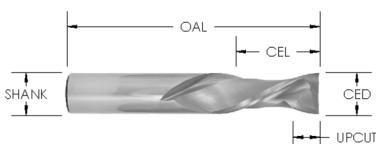
| PART # | CED | CEL | SHANK | OAL | UPCUT |
|----------------|------|--------|-------|--------|-------|
| SCCOM-140 | 1/4" | 1" | 1/4" | 2-1/2" | 1/4" |
| SCCOM-380 | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCOM-380-316U | 3/8" | 1-1/4" | 3/8" | 3" | 3/16" |
| SCCOM-120 | 1/2" | 1-1/8" | 1/2" | 3" | 1/2" |
| SCCOM-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 1/2" |
| SCCOM-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 1/2" |
| SCCOM-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 1/2" |

**1+1 COMPRESSION, LEFT HAND**

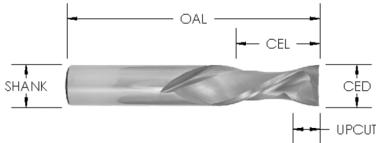
| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCOM-140-LH | 1/4" | 1" | 1/4" | 2-1/2" | 1/4" |
| SCCOM-380-LH | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCOM-120-1.25L | 1/2" | 1-1/4" | 1/2" | 3" | 1/2" |

**2+2 COMPRESSION, MORTISE**

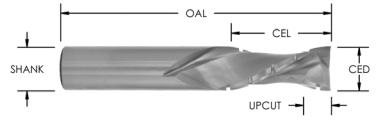
| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|-------|--------|-------|--------|-------|
| SCCOM2-516 | 5/16" | 1" | 5/16" | 3" | 3/16" |
| SCCOM2-380 | 3/8" | 1-1/4" | 3/8" | 3" | 3/16" |
| SCCOM2-120-316U | 1/2" | 1" | 1/2" | 3" | 3/16" |
| SCCOM2-120-316M | 1/2" | 1" | 1/2" | 3-1/2" | 3/16" |
| SCCOM2-120-316E | 1/2" | 1-1/4" | 1/2" | 3" | 3/16" |
| SCCOM2-120B-316 | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 3/16" |
| SCCOM2-580-2.25 | 5/8" | 2-1/4" | 5/8" | 5" | 3/8" |

**2+2 COMPRESSION**

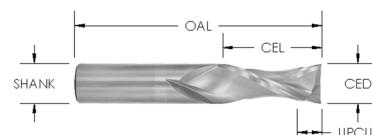
| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCOM2-140 | 1/4" | 1" | 1/4" | 2-1/2" | 3/16" |
| SCCOM2-380-3/8E | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCOM2-380C | 3/8" | 1-1/2" | 3/8" | 4" | 3/8" |
| SCCOM2-120 | 1/2" | 1-1/8" | 1/2" | 3" | 5/16" |
| SCCOM2-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 5/16" |
| SCCOM2-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 5/16" |
| SCCOM2-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 5/16" |
| SCCOM2-120B-.25 | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 1/4" |
| SCCOM2-120B-RD4 | 1/2" | 1-5/8" | 1/2" | 4" | 5/16" |
| SCCOM2-120C-U25 | 1/2" | 1-3/4" | 1/2" | 4" | 1/4" |
| SCCOM2-120D-RD4 | 1/2" | 2" | 1/2" | 4" | 5/16" |
| SCCOM2-580FIBER | 5/8" | 1-1/2" | 5/8" | 4" | 9/16" |
| SCCOM2-580 | 5/8" | 2" | 5/8" | 4" | 5/8" |
| SCCOM2-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" | 7/8" |
| SCCOM2-340 | 3/4" | 2" | 3/4" | 4" | 7/8" |
| SCCOM2-340-RD5 | 3/4" | 2-1/2" | 3/4" | 5" | 7/8" |
| SCCOM2-340E | 3/4" | 3" | 3/4" | 6" | 7/8" |

**2+2 COMPRESSION FOR MDF**

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCOM26-380 | 3/8" | 1-1/4" | 3/8" | 3" | 3/16" |
| SCOM26-380-3/8E | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCOM26-120-U316 | 1/2" | 1-1/8" | 1/2" | 3" | 3/16" |
| SCOM26-120 | 1/2" | 1-1/8" | 1/2" | 3" | 5/16" |
| SCOM26-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 5/16" |
| SCOM26-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 5/16" |
| SCOM26-120B-316 | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 3/16" |
| SCOM26-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 5/16" |
| SCOM26-120C-U34 | 1/2" | 1-3/4" | 1/2" | 3-1/2" | 3/4" |
| SCOM26-120D | 1/2" | 2" | 1/2" | 4" | 5/16" |
| SCOM26-340 | 3/4" | 2" | 3/4" | 4" | 7/8" |

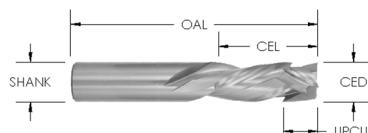
**2+2 COMPRESSION W/ CHIPBREAKERS**

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCBM2-380-3/8E | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCBM2-380C | 3/8" | 1-1/2" | 3/8" | 4" | 3/8" |
| SCCBM2-120 | 1/2" | 1-1/8" | 1/2" | 3" | 5/16" |
| SCCBM2-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 5/16" |
| SCCBM2-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 5/16" |
| SCCBM2-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 5/16" |
| SCCBM2-120B-.25 | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 1/4" |
| SCCBM2-120B-RD4 | 1/2" | 1-5/8" | 1/2" | 4" | 5/16" |
| SCCBM2-120C-U25 | 1/2" | 1-3/4" | 1/2" | 4" | 1/4" |
| SCCBM2-120D-RD4 | 1/2" | 2" | 1/2" | 4" | 5/16" |
| SCCBM2-580FIBER | 5/8" | 1-1/2" | 5/8" | 4" | 9/16" |
| SCCBM2-580 | 5/8" | 2" | 5/8" | 4" | 5/8" |
| SCCBM2-340-1.5 | 3/4" | 1-1/2" | 3/4" | 4" | 7/8" |
| SCCBM2-340 | 3/4" | 2" | 3/4" | 4" | 7/8" |
| SCCBM2-340-RD5 | 3/4" | 2-1/2" | 3/4" | 5" | 7/8" |
| SCCBM2-340E | 3/4" | 3" | 3/4" | 6" | 7/8" |



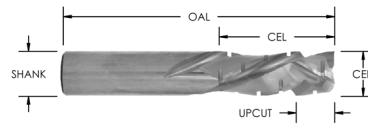
2+2 COMPRESSION, LEFT HAND

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCOM2-140-LH | 1/4" | 1" | 1/4" | 2-1/2" | 3/16" |
| SCCOM2-380-LH | 3/8" | 1-1/4" | 3/8" | 3" | 3/16" |
| SCCOM2-380-38EL | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCOM2-120A-L | 1/2" | 1-1/4" | 1/2" | 3" | 5/16" |
| SCCOM2-120B-L | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 5/16" |
| SCCOM2-120D-LH | 1/2" | 2" | 1/2" | 4" | 5/16" |
| SCCOM2-580-LH | 5/8" | 2" | 5/8" | 4" | 5/8" |
| SCCOM2-340-1.5L | 3/4" | 1-1/2" | 3/4" | 4" | 7/8" |
| SCCOM2-340-2LH | 3/4" | 2" | 3/4" | 4" | 7/8" |
| SCCOM2-340-R5L | 3/4" | 2-1/2" | 3/4" | 5" | 7/8" |



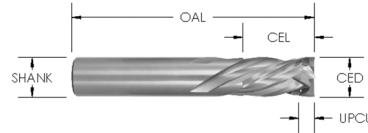
3+3 COMPRESSION

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCOM3-380 | 3/8" | 1-1/4" | 3/8" | 3" | 3/16" |
| SCCOM3-380-3/8E | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCOM3-120 | 1/2" | 1-1/8" | 1/2" | 3" | 7/16" |
| SCCOM3-120A-316 | 1/2" | 1-1/4" | 1/2" | 3" | 3/16" |
| SCCOM3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 7/16" |
| SCCOM3-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 3/4" |
| SCCOM3-340 | 3/4" | 2" | 3/4" | 4" | 7/8" |



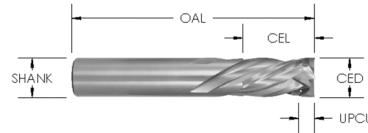
3+3 COMPRESSION W/ CHIPBREAKERS

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCBM3-380-3/8E | 3/8" | 1-1/4" | 3/8" | 3" | 3/8" |
| SCCBM3-120 | 1/2" | 1-1/8" | 1/2" | 3" | 7/16" |
| SCCBM3-120A-316 | 1/2" | 1-1/4" | 1/2" | 3" | 3/16" |
| SCCBM3-120-1.25 | 1/2" | 1-1/4" | 1/2" | 3" | 7/16" |
| SCCBM3-120B | 1/2" | 1-5/8" | 1/2" | 3-1/2" | 3/4" |
| SCCBM3-340 | 3/4" | 2" | 3/4" | 4" | 7/8" |



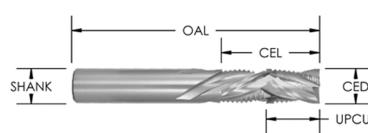
4+4 COMPRESSION

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|--------|
| SCCOM4-120-1 | 1/2" | 1" | 1/2" | 3" | 1/2" |
| SCCOM4-120 | 1/2" | 1-1/8" | 1/2" | 3" | 1/2" |
| SCCOM4-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 3/4" |
| SCCOM4-120B-RD4 | 1/2" | 1-5/8" | 1/2" | 4" | 3/4" |
| SCCOM4-340 | 3/4" | 1-7/8" | 3/4" | 4" | 7/8" |
| SCCOM4-340B | 3/4" | 2-1/2" | 3/4" | 5" | 1-1/4" |



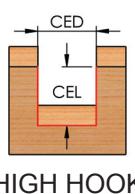
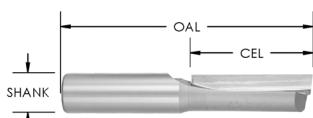
4+4 COMPRESSION MORTISE

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|------------------------|------|--------|-------|--------|-------|
| SCCOM4-120-78 | 1/2" | 7/8" | 1/2" | 3" | 3/16" |
| SCCOM4-120A-316 | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 3/16" |

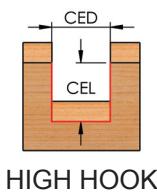
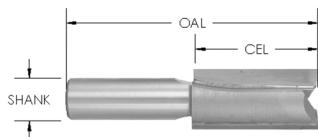


4+4 COMPRESSION FINISH/ROUGHER

| PART # | CED | CEL | SHANK | OAL | UPCUT |
|----------------------|------|--------|-------|--------|--------|
| SCCR-120-1 | 1/2" | 1" | 1/2" | 3" | 1/2" |
| SCCR-120 | 1/2" | 1-1/8" | 1/2" | 3" | 1/2" |
| SCCR-120A | 1/2" | 1-3/8" | 1/2" | 3-1/2" | 3/4" |
| SCCR-120B-RD4 | 1/2" | 1-5/8" | 1/2" | 4" | 3/4" |
| SCCR-340 | 3/4" | 1-7/8" | 3/4" | 4" | 7/8" |
| SCCR-340B | 3/4" | 2-1/2" | 3/4" | 5" | 1-1/4" |

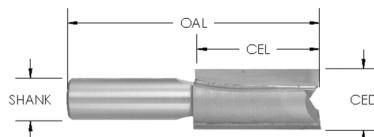
CARBIDE TIPPED BITS**SINGLE FLUTE STRAIGHT BIT**

| Part # | CED | CEL | SHANK | OAL |
|---------|------|--------|-------|--------|
| 400-240 | 1/4" | 1" | 1/4" | 2-1/4" |
| 400-250 | 1/4" | 1" | 1/4" | 2-7/8" |
| 400-260 | 1/4" | 1" | 1/2" | 2-1/2" |
| 400-340 | 3/8" | 1" | 1/2" | 2-1/2" |
| 400-350 | 3/8" | 1-1/4" | 3/8" | 2-1/2" |
| 400-360 | 3/8" | 1-1/4" | 1/2" | 2-3/4" |
| 400-520 | 1/2" | 1-1/4" | 1/2" | 2-3/4" |
| 400-530 | 1/2" | 1-1/4" | 1/2" | 4" |
| 400-540 | 1/2" | 1-1/2" | 1/2" | 3" |
| 400-550 | 1/2" | 1-1/2" | 1/2" | 4" |
| 400-560 | 1/2" | 2" | 1/2" | 4" |
| 400-570 | 1/2" | 2-1/2" | 1/2" | 4-1/4" |

**DOUBLE FLUTE STRAIGHT BIT**

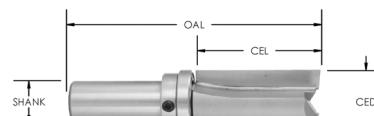
| Part # | CED | CEL | SHANK | OAL |
|----------|--------|--------|-------|--------|
| 401-218 | 0.248 | 1" | 1/4" | 3-3/4" |
| 401-235 | 1/4" | 3/4" | 1/4" | 2" |
| 401-240 | 1/4" | 3/4" | 1/4" | 2-5/8" |
| 401-245 | 1/4" | 3/4" | 1/2" | 2-1/4" |
| 401-260 | 1/4" | 1" | 1/4" | 2-3/8" |
| 401-265 | 1/4" | 1" | 1/4" | 2-7/8" |
| 401-292 | 9/32" | 1" | 1/4" | 2-1/4" |
| 401-315 | 5/16" | 1" | 1/4" | 2-1/4" |
| 401-325 | 5/16" | 1" | 1/2" | 2-1/2" |
| 401-325E | 5/16" | 1" | 1/2" | 2-3/4" |
| 401-330 | 5/16" | 1" | 1/2" | 3" |
| 401-335 | 5/16" | 1-1/4" | 1/4" | 2-1/2" |
| 401-360 | 3/8" | 1" | 1/4" | 2-1/4" |
| 401-365 | 3/8" | 1" | 3/8" | 2-1/4" |
| 401-370 | 3/8" | 1" | 1/2" | 2-1/2" |
| 401-370E | 3/8" | 1" | 1/2" | 3" |
| 401-375 | 3/8" | 1-1/4" | 1/4" | 2-1/2" |
| 401-380 | 3/8" | 1-1/4" | 3/8" | 3-3/8" |
| 401-385 | 3/8" | 1-1/4" | 1/2" | 2-3/4" |
| 401-410 | 13/32" | 1" | 1/2" | 2-1/2" |
| 401-420 | 7/16" | 1-1/4" | 1/2" | 2-3/4" |
| 401-515 | 1/2" | 1" | 1/4" | 2-1/2" |
| 401-525 | 1/2" | 1" | 1/2" | 3-1/4" |
| 401-540 | 1/2" | 1-1/4" | 1/2" | 2-3/4" |
| 401-550 | 1/2" | 1-1/2" | 1/2" | 3" |
| 401-555 | 1/2" | 1-1/2" | 1/2" | 4-1/4" |
| 401-560 | 1/2" | 2" | 1/2" | 3-1/2" |
| 401-565 | 1/2" | 2" | 1/2" | 4" |
| 401-570 | 1/2" | 2" | 1/2" | 5" |
| 401-575 | 1/2" | 2-1/2" | 1/2" | 4-1/2" |
| 401-580 | 17/32" | 1-1/4" | 1/2" | 2-7/8" |
| 401-590 | 9/16" | 1-1/4" | 1/2" | 2-7/8" |
| 401-620 | 5/8" | 1" | 1/2" | 2-5/8" |
| 401-625 | 5/8" | 1-1/4" | 1/2" | 2-7/8" |
| 401-630 | 5/8" | 1-1/2" | 1/2" | 3-1/8" |
| 401-640 | 5/8" | 2" | 1/2" | 3-3/4" |
| 401-656 | 21/32" | 1-1/4" | 1/2" | 2-7/8" |
| 401-675 | 11/16" | 1-1/4" | 1/2" | 2-7/8" |
| 401-730 | 3/4" | 1" | 1/2" | 2-3/4" |
| 401-735 | 3/4" | 1-1/4" | 1/2" | 2-3/4" |
| 401-745 | 3/4" | 1-1/2" | 1/2" | 3" |
| 401-755 | 3/4" | 2" | 1/2" | 3-3/4" |
| 401-765 | 3/4" | 2" | 3/4" | 4" |
| 401-775 | 3/4" | 2-1/2" | 3/4" | 5" |
| 401-785 | 25/32" | 1-1/4" | 1/2" | 2-7/8" |
| 401-810 | 13/16" | 1-1/4" | 1/2" | 2-7/8" |
| 401-820 | 7/8" | 1-1/4" | 1/2" | 2-7/8" |
| 401-860 | 1" | 1-1/4" | 1/2" | 2-7/8" |

CONTINUED ON THE NEXT PAGE.....


DOUBLE FLUTE STRAIGHT BIT, CONT.....

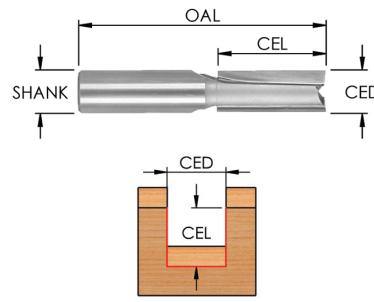
| Part # | CED | CEL | SHANK | OAL |
|---------|--------|--------|-------|--------|
| 401-870 | 1" | 1-1/2" | 1/2" | 2-7/8" |
| 401-880 | 1" | 2" | 1/2" | 3-3/4" |
| 401-890 | 1-1/8" | 1-1/4" | 1/2" | 3-1/4" |
| 401-895 | 1-1/8" | 1-1/2" | 1/2" | 3-1/2" |
| 401-900 | 1-1/8" | 2" | 1/2" | 4" |
| 401-910 | 1-1/4" | 1-1/4" | 1/2" | 2-7/8" |
| 401-930 | 1-1/2" | 1-1/4" | 1/2" | 2-7/8" |
| 401-950 | 1-3/4" | 1-1/4" | 1/2" | 2-7/8" |

HIGH HOOK

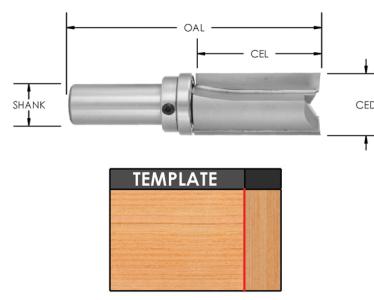

DOUBLE FLUTE TEMPLATE STRAIGHT BIT

| Part # | CED | CEL | SHANK | OAL | BEARING |
|----------|--------|--------|-------|--------|----------|
| 401-515T | 1/2" | 1" | 1/4" | 2-1/2" | B-500A |
| 401-715T | 3/4" | 3/4" | 1/4" | 2-3/8" | B-750-12 |
| 401-730T | 3/4" | 1" | 1/2" | 2-3/4" | B-750-12 |
| 401-735T | 3/4" | 1-1/4" | 1/2" | 2-3/4" | B-750-12 |
| 401-745T | 3/4" | 1-1/2" | 1/2" | 3" | B-750-12 |
| 401-755T | 3/4" | 2" | 1/2" | 3-3/4" | B-750-12 |
| 401-890T | 1-1/8" | 1-1/4" | 1/2" | 3-1/4" | B-1125 |
| 401-895T | 1-1/8" | 1-1/2" | 1/2" | 3-1/2" | B-1125 |
| 401-900T | 1-1/8" | 2" | 1/2" | 4" | B-1125 |

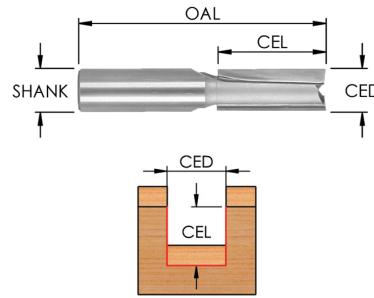
HIGH HOOK


DOUBLE FLUTE STRAIGHT BIT

| Part # | CED | CEL | SHANK | OAL |
|--------------|--------|--------|-------|--------|
| 401E-026' | 1/2" | 1" | 1/4" | 2-1/2" |
| 401E-066' | 1/2" | 1" | 1/2" | 2-5/8" |
| 401E-067' | 1/2" | 1-1/4" | 1/2" | 2-7/8" |
| 401E-069' | 1/2" | 1-1/2" | 1/2" | 3-1/8" |
| 401E-071' | 1/2" | 2" | 1/2" | 3-1/2" |
| 401E-072' | 1/2" | 2" | 1/2" | 4-1/8" |
| 401E-073' | 1/2" | 2-1/2" | 1/2" | 4-1/2" |
| 401E-073-01' | 1/2" | 2-1/2" | 1/2" | 5-1/2" |
| 401E-084' | 3/4" | 1" | 1/2" | 2-3/4" |
| 401E-085' | 3/4" | 1-1/4" | 1/2" | 2-3/4" |
| 401E-086' | 3/4" | 1-1/2" | 1/2" | 3" |
| 401E-087' | 3/4" | 2" | 1/2" | 3-3/4" |
| 401E-096-02' | 1-1/8" | 1-1/4" | 1/2" | 3-1/4" |
| 401E-096' | 1-1/8" | 1-1/2" | 1/2" | 3-1/2" |
| 401E-096-04' | 1-1/8" | 2" | 1/2" | 4" |

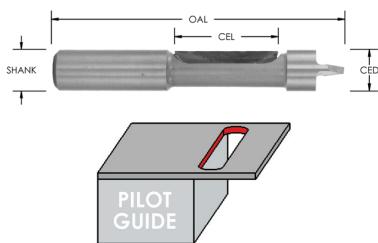

DOUBLE FLUTE TEMPLATE STRAIGHT BIT

| Part # | CED | CEL | SHANK | OAL | BEARING |
|--------------|--------|--------|-------|--------|----------|
| 401E-026T | 1/2" | 1" | 1/4" | 2-1/2" | B-500A |
| 401E-084T | 3/4" | 1" | 1/2" | 2-3/4" | B-750-12 |
| 401E-085T | 3/4" | 1-1/4" | 1/2" | 2-3/4" | B-750-12 |
| 401E-086T | 3/4" | 1-1/2" | 1/2" | 3" | B-750-12 |
| 401E-087T | 3/4" | 2" | 1/2" | 3-3/4" | B-750-12 |
| 401E-096-02T | 1-1/8" | 1-1/4" | 1/2" | 3-1/4" | B-1125 |
| 401E-096T | 1-1/8" | 1-1/2" | 1/2" | 3-1/2" | B-1125 |
| 401E-096-04T | 1-1/8" | 2" | 1/2" | 4" | B-1125 |

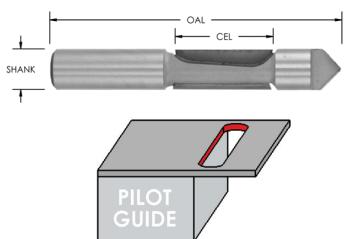

2 FLUTE DOWNSHEAR STRAIGHT BIT

| Part # | CED | CEL | SHANK | OAL |
|------------|--------|------|-------|----------|
| 401H-0332* | 7/32" | 3/4" | 1/4" | 2" |
| 401H-0362 | 15/64" | 3/4" | 1/4" | 2-1/4" |
| 401H-0752 | 31/64" | 1" | 1/4" | 2-1/4" |
| 401H-1192 | 23/32" | 1" | 1/4" | 2-1/4" |
| 401H-0335* | 7/32" | 3/4" | 1/2" | 2-15/16" |
| 401H-0365 | 15/64" | 3/4" | 1/2" | 2-1/4" |
| 401H-0755 | 31/64" | 1" | 1/2" | 2-5/8" |
| 401H-1195 | 23/32" | 1" | 1/2" | 2-1/2" |

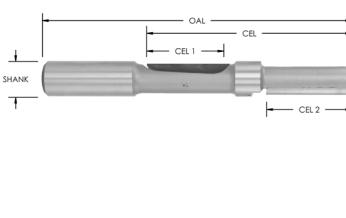
* bits are solid carbide

**SINGLE FLUTE PANEL PILOT**

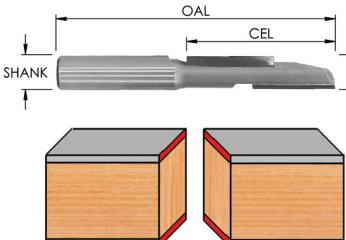
| Part # | CED | CEL | SHANK | OAL | TIPS |
|---------|------|--------|-------|--------|-----------|
| 402-005 | 1/4" | 3/4" | 1/4" | 2-1/2" | WEDGE TIP |
| 402-010 | 1/4" | 3/4" | 1/4" | 2-1/2" | FLAT TIP |
| 402-015 | 3/8" | 1" | 3/8" | 3" | WEDGE TIP |
| 402-020 | 3/8" | 1" | 3/8" | 2-7/8" | FLAT TIP |
| 402-025 | 1/2" | 1-1/4" | 1/2" | 3-1/2" | WEDGE TIP |
| 402-030 | 1/2" | 1-1/4" | 1/2" | 3-1/2" | FLAT TIP |
| 402-040 | 1/2" | 2" | 1/2" | 4-1/2" | WEDGE TIP |

**DOUBLE FLUTE PANEL PILOT**

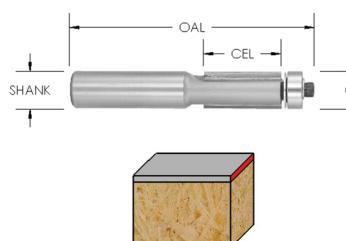
| Part # | CED | CEL | SHANK | OAL | TIPS |
|---------|------|---------|-------|--------|-----------|
| 402-134 | 3/8" | 1" | 3/8" | 2-7/8" | WEDGE TIP |
| 402-138 | 1/2" | 1-3/16" | 1/2" | 3-1/2" | WEDGE TIP |
| 402-142 | 1/2" | 2" | 1/2" | 4-1/2" | WEDGE TIP |

**STAGGERTOOTH PANEL BIT**

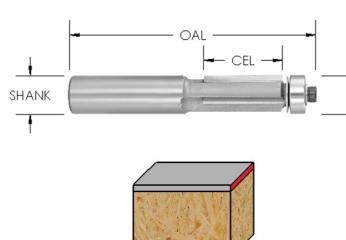
| Part # | CED | CEL | SHANK | OAL | CEL 1 | CEL 2 |
|---------|------|--------|-------|--------|---------|---------|
| 402-550 | 1/2" | 1-7/8" | 1/2" | 3-3/8" | 1-3/16" | 1-3/16" |

**STAGGERTOOTH BIT**

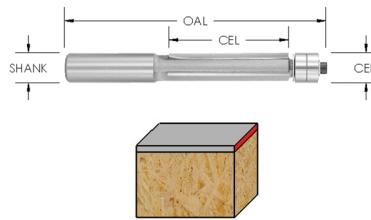
| Part # | CED | CEL | SHANK | OAL |
|---------|------|--------|-------|-----|
| 403-760 | 1/2" | 2-1/4" | 1/2" | 4" |

**FLUSH TRIM BIT, 1 AND 2 FLUTE**

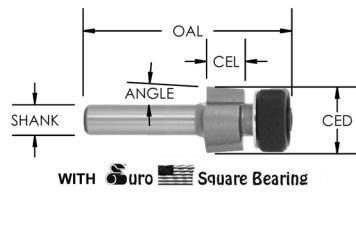
| PART # | CED | CEL | SHANK | OAL | FLUTES | BEARING |
|------------|------|--------|-------|----------|--------|---------|
| FTB-121 | 3/8" | 1/2" | 1/4" | 2-1/4" | 2 | B-375 |
| FTB-120 | 3/8" | 1" | 1/4" | 2-3/4" | 2 | B-375 |
| FTB-320-SF | 3/8" | 1" | 3/8" | 2-7/8" | 1 | B-375A |
| FTB-131 | 1/2" | 1/2" | 1/4" | 2-5/16" | 2 | B-500 |
| FTB-130 | 1/2" | 1" | 1/4" | 2-13/16" | 2 | B-500 |
| FTB-140 | 1/2" | 1-1/2" | 1/4" | 3-5/16" | 2 | B-500 |
| FTB-231 | 1/2" | 1/2" | 1/2" | 2-11/16" | 2 | B-500 |
| FTB-230 | 1/2" | 1" | 1/2" | 3-3/16" | 2 | B-500 |
| FTB-520-SF | 1/2" | 1" | 1/2" | 3-15/16" | 1 | B-500 |
| FTB-232 | 1/2" | 1-1/2" | 1/2" | 3-11/16" | 2 | B-500 |
| FTB-240 | 1/2" | 2" | 1/2" | 4-3/16" | 2 | B-500 |
| FTB-340 | 3/4" | 1" | 1/2" | 3-1/4" | 2 | B-750 |
| FTB-340C | 3/4" | 1-1/4" | 1/2" | 3-1/2" | 2 | B-750 |
| FTB-342 | 3/4" | 1-1/2" | 1/2" | 3-3/4" | 2 | B-750 |
| FTB-350 | 3/4" | 2" | 1/2" | 4-1/4" | 2 | B-750 |

**FLUSH TRIM BIT, 3 FLUTE**

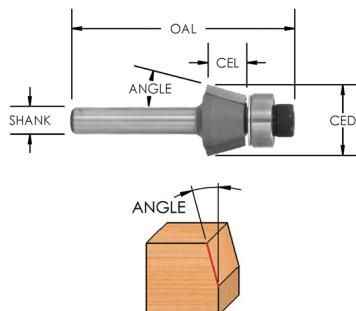
| PART # | CED | CEL | SHANK | OAL | FLUTES | BEARING |
|---------|------|--------|-------|----------|--------|---------|
| FTB-134 | 1/2" | 1/2" | 1/4" | 2-5/16" | 3 | B-500 |
| FTB-133 | 1/2" | 1" | 1/4" | 2-13/16" | 3 | B-500 |
| FTB-233 | 1/2" | 1" | 1/2" | 3-3/16" | 3 | B-500 |
| FTB-235 | 1/2" | 1-1/2" | 1/2" | 3-11/16" | 3 | B-500 |
| FTB-243 | 1/2" | 2" | 1/2" | 4-3/16" | 3 | B-500 |


FLUSH TRIM BIT, DOUBLE BEARING

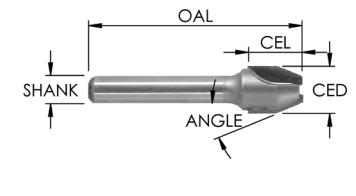
| PART # | CED | CEL | SHANK | OAL | FLUTES | BEARING |
|---------|------|--------|-------|--------|--------|-----------|
| FTB-252 | 1/2" | 1-1/2" | 1/2" | 3-7/8" | 2 | 2 X B-500 |
| FTB-253 | 1/2" | 2" | 1/2" | 4-3/8" | 2 | 2 X B-500 |
| FTB-262 | 1/2" | 1-1/2" | 1/2" | 3-7/8" | 3 | 2 X B-500 |
| FTB-263 | 1/2" | 2" | 1/2" | 4-3/8" | 3 | 2 X B-500 |


EURO TRIM BIT

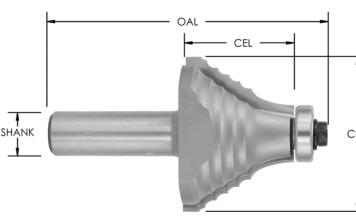
| PART # | CED | CEL | SHANK | OAL | ANGLE | BEARING |
|-----------|------|------|-------|----------|-------|---------|
| FTE-500-4 | 1/2" | 1/4" | 1/4" | 1-11/16" | 2 DEG | B-E500 |
| FTE-750-4 | 3/4" | 5/8" | 1/4" | 1-5/16" | 4 DEG | B-E750 |
| FTE-750-2 | 3/4" | 5/8" | 1/2" | 1-5/16" | 4 DEG | B-E750 |


BEVEL TRIM BIT, CT

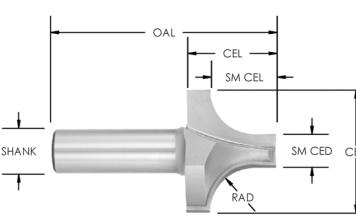
| PART # | CED | CEL | SHANK | OAL | ANGLE | BEARING |
|-------------|---------|--------|-------|----------|----------|---------|
| BTB-107 | 9/16" | 3/8" | 1/4" | 2-3/8" | 7 DEG | B-500 |
| BTB-115B | 5/8" | 9/32" | 1/4" | 1-15/16" | 15 DEG | B-500 |
| BTB-115-12 | 3/4" | 1/2" | 1/4" | 2-3/16" | 15 DEG | B-500 |
| BTB-122B | 3/4" | 9/32" | 1/4" | 1-15/16" | 22 DEG | B-500 |
| BTB-125 | 1" | 9/16" | 1/4" | 2-1/4" | 25 DEG | B-500 |
| BTB-115E-2 | 1" | 1" | 1/2" | 2-15/16" | 15 DEG | B-500 |
| BTB-1225E-2 | 1-3/16" | 15/16" | 1/2" | 2-15/16" | 22.5 DEG | B-500 |
| BTB-130E-2 | 1-3/8" | 7/8" | 1/2" | 2-15/16" | 30 DEG | B-500 |


FLUSH AND BEVEL, CT

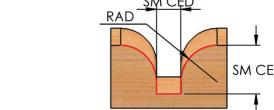
| PART # | CED | CEL | SHANK | OAL | ANGLE |
|---------|-------|------|-------|--------|---------|
| FB-716 | 7/16" | 1/2" | 1/4" | 1-1/8" | 22-1/2" |
| FB-716C | 7/16" | 1/2" | 1/4" | 1-7/8" | 22-1/2" |

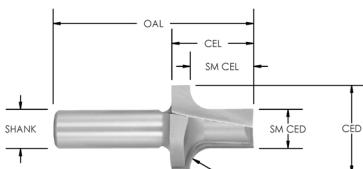

BEADING PICTURE FRAME MOLDING BIT

| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|----------|----------|-------|---------|---------|
| BFM-9205 | 1-45/64" | 1-11/16" | 1/2" | 3-1/16" | B-625 |

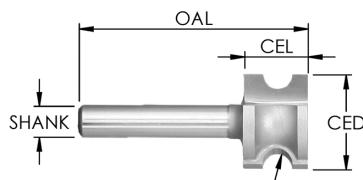
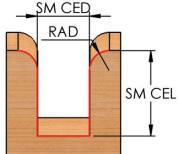

BORING POINT ROUNOVER

| PART # | CED | CEL | SHANK | OAL | RAD | SM CED | SM CEL |
|-----------|--------|---------|-------|----------|-------|--------|--------|
| BPRO-140 | 3/4" | 9/16" | 1/2" | 2-1/16" | 1/4" | 1/4" | 3/8" |
| BPRO-380A | 1" | 1/2" | 1/2" | 2-1/8" | 3/8" | 1/4" | 5/16" |
| BPRO-380 | 1" | 3/4" | 1/2" | 2-1/4" | 3/8" | 1/4" | 1/2" |
| BPRO-120 | 1-3/8" | 1" | 1/2" | 2-1/2" | 1/2" | 3/8" | 3/4" |
| BPRO-916 | 1-5/8" | 1-5/16" | 1/2" | 2-13/16" | 9/16" | 1/2" | 1" |
| BPRO-340 | 2" | 1-7/16" | 1/2" | 3-1/16" | 3/4" | 1/2" | 1-1/8" |

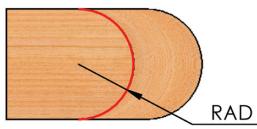


**BORING POINT ROUNOVER AND EDGE TRIM**

| PART # | CED | CEL | SHANK | OAL | RAD | SM CED | SM CEL |
|-----------|--------|---------|-------|---------|-------|--------|---------|
| BPRE-316 | 1" | 1-1/16" | 1/2" | 2-9/16" | 3/16" | 1/2" | 13/16" |
| BPRE-316A | 1" | 1-9/16" | 1/2" | 3-1/16" | 3/16" | 1/2" | 1-5/16" |
| BPRE-140 | 1-1/8" | 1-1/16" | 1/2" | 2-9/16" | 1/4" | 1/2" | 13/16" |
| BPRE-140A | 1-1/8" | 1-9/16" | 1/2" | 3-1/16" | 1/4" | 1/2" | 1-5/16" |
| BPRE-380 | 1-3/8" | 1-1/16" | 1/2" | 2-9/16" | 3/8" | 1/2" | 13/16" |
| BPRE-380A | 1-3/8" | 1-9/16" | 1/2" | 3-1/16" | 3/8" | 1/2" | 1-5/16" |

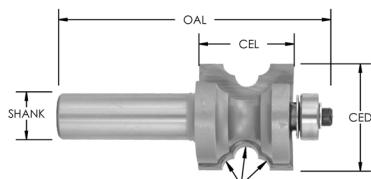
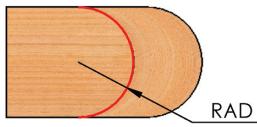
**BULLNOSE**

| PART # | CED | CEL | SHANK | OAL | RAD | MATERIAL |
|-----------|----------|--------|-------|--------|--------|----------|
| BN-564-4 | 21/32" | 1/2" | 1/4" | 1-3/4" | 5/64" | 1/8" |
| BN-764-4 | 23/32" | 1/2" | 1/4" | 1-3/4" | 7/64" | 3/16" |
| BN-964-4 | 25/32" | 3/4" | 1/4" | 2" | 9/64" | 1/4" |
| BN-1164-4 | 27/32" | 3/4" | 1/4" | 2" | 11/64" | 5/16" |
| BN-1364-4 | 29/32" | 3/4" | 1/4" | 2" | 13/64" | 3/8" |
| BN-764-2 | 23/32" | 1/2" | 1/2" | 2-1/8" | 7/64" | 3/16" |
| BN-964-2 | 25/32" | 3/4" | 1/2" | 2-3/8" | 9/64" | 1/4" |
| BN-1164-2 | 27/32" | 3/4" | 1/2" | 2-3/8" | 11/64" | 5/16" |
| BN-1364-2 | 29/32" | 3/4" | 1/2" | 2-3/8" | 13/64" | 3/8" |
| BN-1764-2 | 1-1/32" | 1" | 1/2" | 2-5/8" | 17/64" | 1/2" |
| BN-1132-2 | 1-3/16" | 1-1/8" | 1/2" | 2-3/4" | 11/32" | 5/8" |
| BN-1332-2 | 1-5/16" | 1-1/4" | 1/2" | 2-7/8" | 13/32" | 3/4" |
| BN-1532-2 | 1-7/16" | 1-3/8" | 1/2" | 3" | 15/32" | 7/8" |
| BN-1732-2 | 1-9/16" | 1-1/2" | 1/2" | 3-1/8" | 17/32" | 1" |
| BN-2132-2 | 1-13/16" | 1-3/4" | 1/2" | 3-3/8" | 21/32" | 1-1/4" |

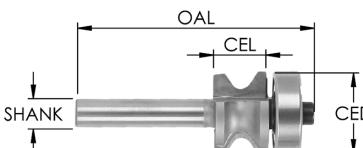
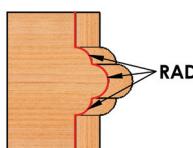
**BULLNOSE W/ BEARING**

| PART # | CED | SHANK | OAL | RAD | MATERIAL |
|------------|--------|-------|------|--------|----------|
| BNB-564-4 | 21/32" | 1/4" | 1/2" | 2-1/8" | 5/64" |
| BNB-764-4 | 23/32" | 1/4" | 1/2" | 2-1/8" | 7/64" |
| BNB-964-4 | 25/32" | 1/4" | 3/4" | 2-3/8" | 9/64" |
| BNB-1164-4 | 27/32" | 1/4" | 3/4" | 2-3/8" | 11/64" |
| BNB-764-2 | 23/32" | 1/2" | 1/2" | 2-1/2" | 7/64" |
| BNB-964-2 | 25/32" | 1/2" | 3/4" | 2-3/4" | 9/64" |
| BNB-1164-2 | 27/32" | 1/2" | 3/4" | 2-3/4" | 11/64" |

NOTE: all the above bits use a B-500 bearing

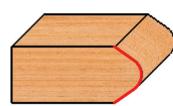
**BEAUTY MOLDING BIT**

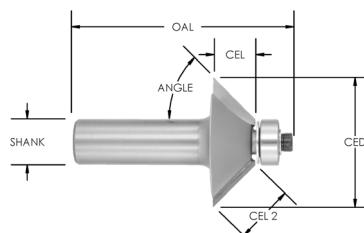
| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|---------|--------|-----|-------|----------|------|---------|
| BM-9105 | 1-1/8" | 1" | 1/2" | 2-15/16" | 1/8" | B-500 |

**CHAIRMAT BIT**

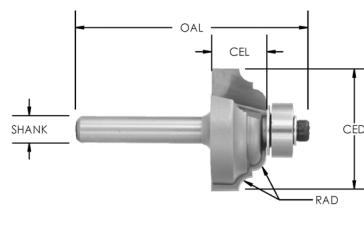
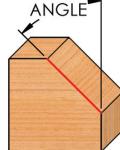
| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|---------|-------|------|-------|--------|-------|---------|
| CHR-332 | 19 mm | 1/2" | 1/4" | 2-1/8" | 3/32" | B-745R |

NOTE: max material thickness 1/4"

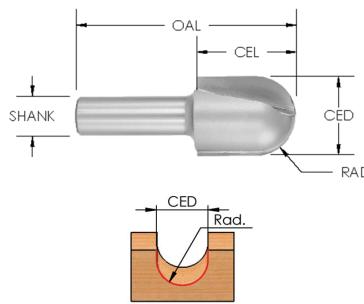
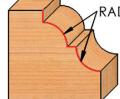



CHAMFER BIT

| PART # | CED | CEL | SHANK | OAL | CEL 2 | ANGLE | BEARING |
|-----------|--------|--------|-------|--------|---------|--------|---------|
| CH-716-4 | 1-3/8" | 5/8" | 1/4" | 2-1/8" | 7/16" | 45 DEG | B-500 |
| CH-716-2 | 1-3/8" | 5/8" | 1/2" | 2-3/8" | 7/16" | 45 DEG | B-500 |
| CH-136-2 | 2-1/8" | 1-1/8" | 1/2" | 2-3/4" | 13/16" | 45 DEG | B-500 |
| CH-1116-2 | 2-5/8" | 1-1/2" | 1/2" | 3" | 1-1/16" | 45 DEG | B-500 |


CLASSICAL BIT

| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|----------|--------|--------|-------|--------|-------|---------|
| CL-180-4 | 1-1/8" | 1/2" | 1/4" | 2-1/8" | 1/8" | B-500 |
| CL-532-4 | 1-1/4" | 11/16" | 1/4" | 2-3/8" | 5/32" | B-500 |
| CL-180-2 | 1-1/8" | 1/2" | 1/2" | 2-3/8" | 1/8" | B-500 |
| CL-532-2 | 1-1/4" | 11/16" | 1/2" | 2-5/8" | 5/32" | B-500 |

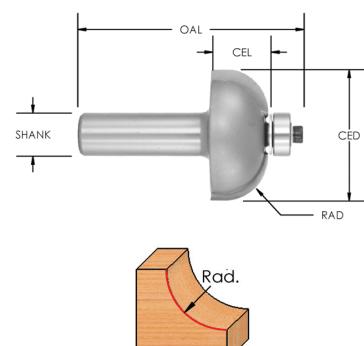
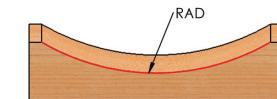

CORE BOX BIT

| PART # | CED | CEL | SHANK | OAL | RAD |
|----------|-------|--------|-------|----------|-------|
| CB-180A* | 1/8" | 5/16" | 1/4" | 2" | 1/16" |
| CB-316A* | 3/16" | 3/8" | 1/4" | 2" | 3/32" |
| CB-140A* | 1/4" | 3/8" | 1/4" | 2" | 1/8" |
| CB-316-4 | 3/8" | 1/4" | 1/4" | 1-1/2" | 3/16" |
| CB-140-4 | 1/2" | 11/32" | 1/4" | 1-1/2" | 1/4" |
| CB-516-4 | 5/8" | 3/8" | 1/4" | 1-5/8" | 5/16" |
| CB-380-4 | 3/4" | 15/32" | 1/4" | 1-11/16" | 3/8" |
| CB-316-2 | 3/8" | 1" | 1/2" | 2-1/2" | 3/16" |
| CB-140-2 | 1/2" | 1-1/4" | 1/2" | 2-3/4" | 1/4" |
| CB-516-2 | 5/8" | 1-1/4" | 1/2" | 2-3/4" | 5/16" |
| CB-380-2 | 3/4" | 1-1/4" | 1/2" | 2-3/4" | 3/8" |
| CB-120-2 | 1" | 1-1/4" | 1/2" | 2-3/4" | 1/2" |

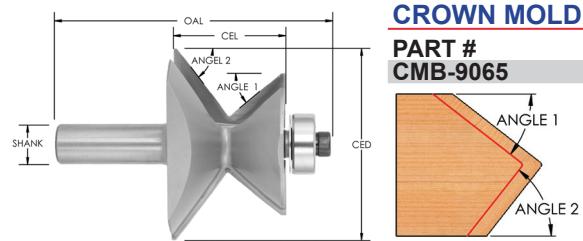
* SOLID CARBIDE

ROUND NOSE BIT

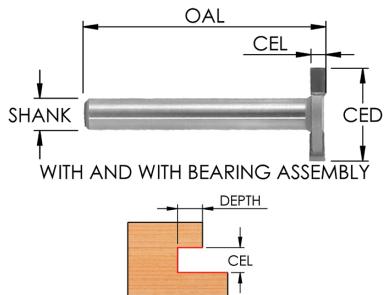
| PART # | CED | CEL | SHANK | OAL | RAD |
|---------|--------|------|-------|--------|--------|
| CB-2250 | 2-1/4" | 5/8" | 1/2" | 2-1/2" | 1-3/4" |


CHAMFER BIT

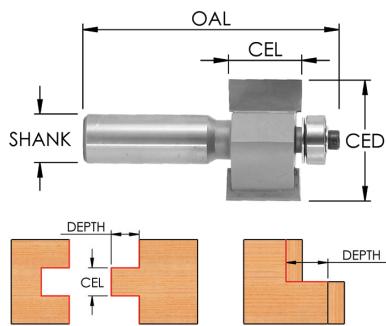
| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------|--------|-------|-------|----------|-------|---------|
| COV-180-4 | 3/4" | 5/16" | 1/4" | 2" | 1/8" | B-500 |
| COV-316-4 | 7/8" | 1/2" | 1/4" | 2-1/16" | 3/16" | B-500 |
| COV-140-4 | 1" | 1/2" | 1/4" | 2-1/8" | 1/4" | B-500 |
| COV-516-4 | 1-1/8" | 1/2" | 1/4" | 2-3/16" | 5/16" | B-500 |
| COV-380-4 | 1-1/4" | 1/2" | 1/4" | 2-1/4" | 3/8" | B-500 |
| COV-120-4 | 1-1/2" | 5/8" | 1/4" | 2-5/16" | 1/2" | B-500 |
| COV-316-2 | 7/8" | 1/2" | 1/2" | 2-5/16" | 3/16" | B-500 |
| COV-140-2 | 1" | 1/2" | 1/2" | 2-3/8" | 1/4" | B-500 |
| COV-516-2 | 1-1/8" | 1/2" | 1/2" | 2-3/8" | 5/16" | B-500 |
| COV-380-2 | 1-1/4" | 1/2" | 1/2" | 2-7/16" | 3/8" | B-500 |
| COV-120-2 | 1-1/2" | 5/8" | 1/2" | 2-9/16" | 1/2" | B-500 |
| COV-580-2 | 1-3/4" | 3/4" | 1/2" | 2-11/16" | 5/8" | B-500 |
| COV-340-2 | 2" | 1" | 1/2" | 2-13/16" | 3/4" | B-500 |

**CROWN MOLDING EDGE TRIM**

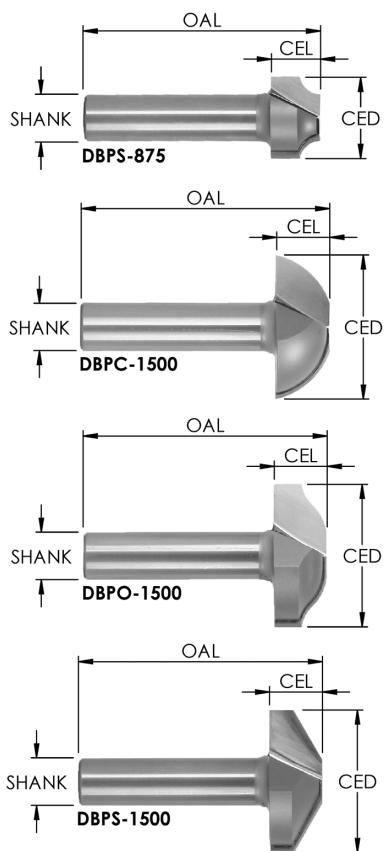
| PART # | CED | CEL | SHANK | OAL | ANGLE 1 | ANGLE 2 | BEARING |
|-----------------|--------|--------|-------|--------|---------|---------|---------|
| CMB-9065 | 2-3/8" | 1-3/8" | 1/2" | 3-3/8" | 38 deg | 52 deg | B-750 |

**SLOT AND UNDERCUT BIT**

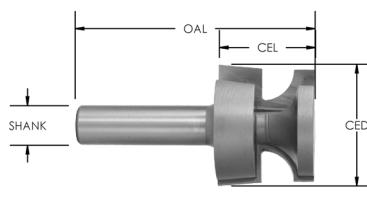
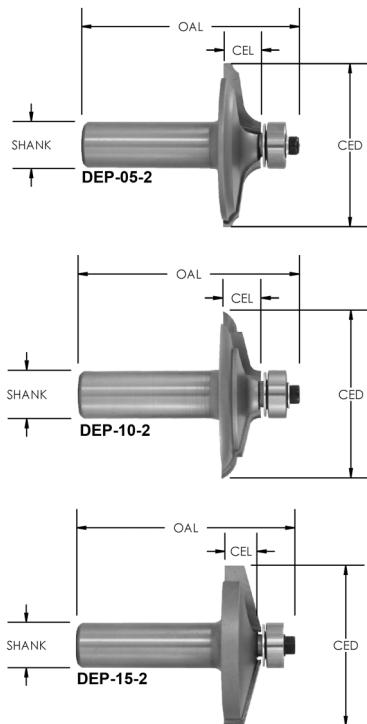
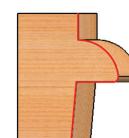
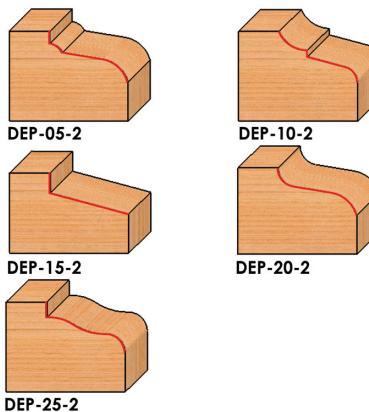
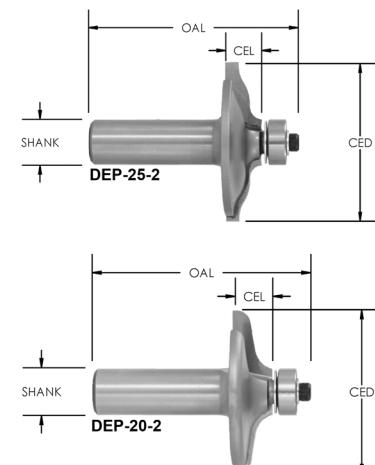
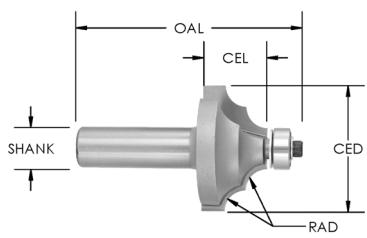
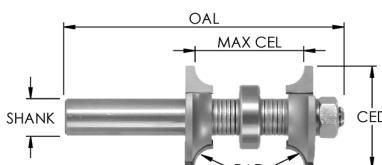
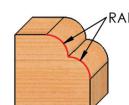
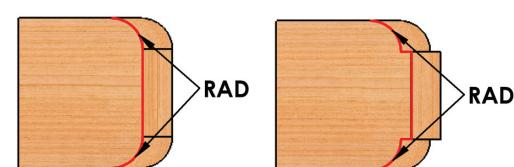
| PART # | CED | CEL | SHANK | OAL | DEPTH | BEARING |
|--------------------|--------|------|-------|--------|-------|---------|
| CTU-180-4 | 3/4" | 1/8" | 1/4" | 1-7/8" | 1/4" | NONE |
| CTU-180-4B | 3/4" | 1/8" | 1/4" | 1-7/8" | 1/8" | B-500A |
| CTU-140-4 | 1" | 1/4" | 1/4" | 2" | 3/8" | NONE |
| CTU-140-4B | 1" | 1/4" | 1/4" | 2" | 1/4" | B-500A |
| CTU-140C-4 | 1-1/2" | 1/4" | 1/4" | 2" | 5/8" | NONE |
| CTU-140C-4B | 1-1/2" | 1/4" | 1/4" | 2" | 1/2" | B-500A |

**SLOTTING AND RABBETING BIT**

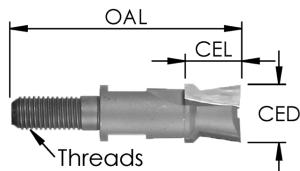
| PART # | CED | CEL | SHANK | OAL | DEPTH | BEARING |
|----------------------|--------|-------|-------|--------|-------|---------|
| CTS-180-114-4 | 1-1/4" | 1/8" | 1/4" | 2" | 3/8" | B-500 |
| CTS-532-112-4 | 1-1/2" | 5/32" | 1/4" | 2" | 1/2" | B-500 |
| CTS-140-114-4 | 1-1/4" | 1/4" | 1/4" | 1-3/4" | 3/8" | B-500 |
| CTS-180-114-2 | 1-1/4" | 1/8" | 1/2" | 1-3/4" | 3/8" | B-500 |
| CTS-532-112-2 | 1-1/2" | 5/32" | 1/2" | 2" | 1/2" | B-500 |
| CTS-140-114-2 | 1-1/4" | 1/4" | 1/2" | 2" | 3/8" | B-500 |
| CTS-340-114-2 | 1-1/4" | 3/4" | 1/2" | 1-1/2" | 3/8" | B-500 |

**MDF PROFILE BIT**

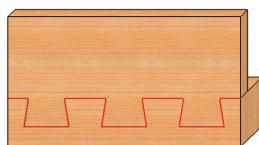
| PART # | CED | CEL | SHANK | OAL |
|------------------|--------|------|-------|--------|
| DBPS-875 | 7/8" | 1/2" | 1/2" | 2-1/2" |
| DBSO-1250 | 1-1/4" | 1/2" | 1/2" | 2-1/2" |
| DBSS-1250 | 1-1/4" | 1/2" | 1/2" | 2-1/2" |
| DBST-1250 | 1-1/4" | 1/2" | 1/2" | 2-1/2" |
| DBPC-1500 | 1-1/2" | 1/2" | 1/2" | 2-1/2" |
| DBPO-1500 | 1-1/2" | 1/2" | 1/2" | 2-1/2" |
| DBPS-1500 | 1-1/2" | 1/2" | 1/2" | 2-1/2" |


DOOR EDGE BIT
PART #
DE-101
CED 1-1/2"
CEL 1-3/16"
SHANK 1/2"
OAL 2-15/16"

DOOR EDGE PROFILE
PART #
DEP-05-2
DEP-10-2
DEP-15-2
DEP-20-2
CED 1-3/4"
CEL 3/8"
SHANK 1/2"
OAL 2-5/16"
BEARING B-500

DEP-05-2
DEP-10-2
DEP-15-2
DEP-25-2

DOUBLE ROUND OVER
PART #
DRO-532-2
DRO-732-2
DRO-140-2
CED 1-1/8"
CEL 1/2"
SHANK 1/2"
OAL 2-3/8"
RAD 5/32"
BEARING B-500

DOOR EDGE BIT
PART #
DROS-180
DROS-316
DROS-140
CED 1-1/8"
CEL 1-5/8"
SHANK 1/2"
OAL 4-1/8"
RAD 1/8"
BEARING B-875-3125

NOTE:

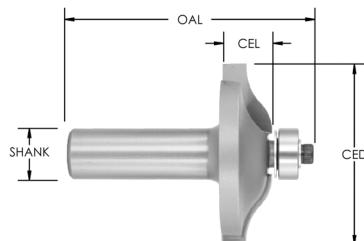
for a 1/16" bead use B-750-516
bearing
for a 1/8" bead use B-625-516
bearing

**DODDS DOVETAIL BIT**

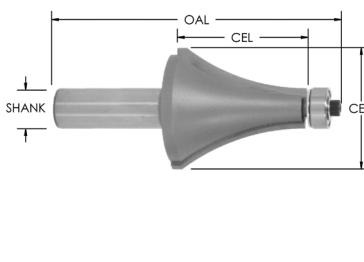
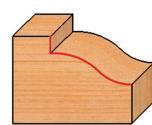
| PART # | CED | CEL | THREADS | OAL | ANGLE | ROTATION |
|------------|------|------|------------|-----|-------|------------|
| DTD-550-ML | .550 | 1/2" | 5/16-24 LH | 2" | 9 DEG | LEFT-HAND |
| DTD-550-MR | .550 | 1/2" | 5/16-24 | 2" | 9 DEG | RIGHT-HAND |



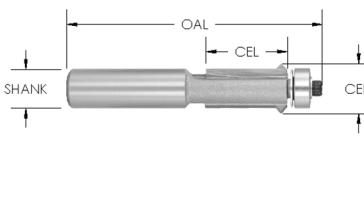
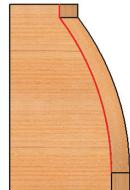
Dodds is a registered trademark of the
Alexander Dodds Company

**ELLIPSE OGEET BIT**

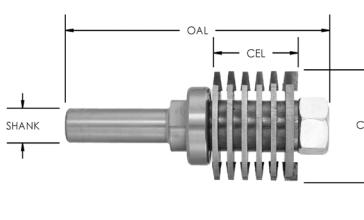
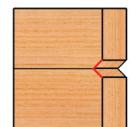
| PART # | CED | CEL | SHANK | OAL | BEARING |
|--------|--------|------|-------|--------|---------|
| EOG-4 | 1-3/4" | 1/2" | 1/4" | 2-1/8" | B-500 |
| EOG-2 | 1-3/4" | 1/2" | 1/2" | 2-3/8" | B-500 |

**FURNITURE/BOX MAKER BIT**

| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|--------|--------|-------|---------|---------|
| FBM-9205 | 1-1/2" | 1-5/8" | 1/2" | 3-9/16" | B-500 |

**FACE FRAME BIT**

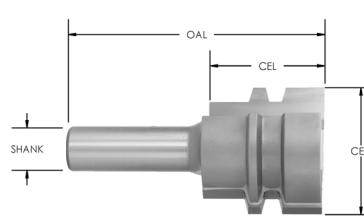
| PART # | CED | CEL | SHANK | OAL | BEARING |
|-----------|------|-----|-------|----------|---------|
| FFB-580-4 | 5/8" | 1" | 1/4" | 2-13/16" | B-500 |
| FFB-580-2 | 5/8" | 1" | 1/2" | 2-3/16" | B-500 |

**FINGER JOINT BIT**

| PART # | CED | CEL | SHANK | MAX | FINGER DEPTH |
|---------|---------|--------|-------|--------|--------------|
| FJ-05-2 | 1-9/16" | 1-1/4" | 1/2" | 1-1/4" | 7/32" |

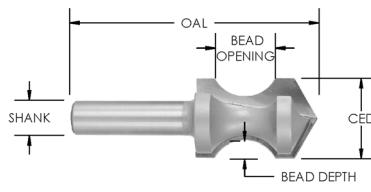
NOTE: max material thickness 1-1/4"

NOTE: bearing B-1125

**GLUE JOINT BIT**

| PART # | CED | CEL | SHANK | OAL |
|----------|--------|--------|-------|--------|
| GJ-05-02 | 1-1/2" | 1-1/4" | 1/2" | 2-3/4" |

NOTE: max material thickness 1-1/4"



HANG GRIP BIT

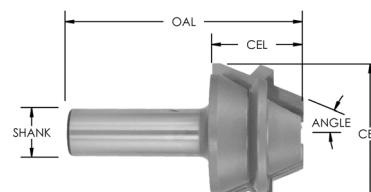
PART #
HGP-120

| CED | CEL | SHANK | OAL | BEAD OPEN | BEAD DEPTH |
|--------|--------|-------|--------|-----------|------------|
| 1-1/8" | 1-3/4" | 1/2" | 3-1/2" | 7/8" | 1/4" |

LOCK MITER BIT, 22.5 DEG

PART #
LM-225

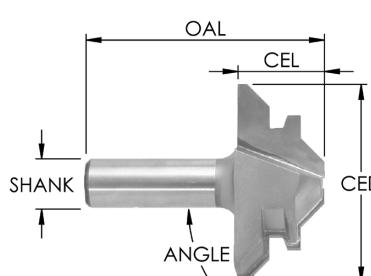
| CED | CEL | SHANK | OAL | ANGLE |
|----------|--------|-------|---------|----------|
| 1-15/32" | 15/16" | 1/2" | 2-7/16" | 22.5 DEG |



LOCK MITER BIT, 45 DEGREE

PART #
LM-2000-2

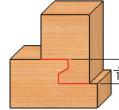
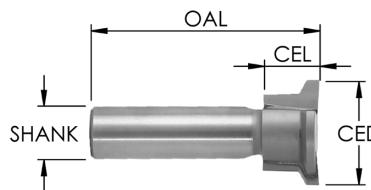
| CED | CEL | SHANK | OAL | ANGLE |
|-----|------|-------|--------|--------|
| 2" | 7/8" | 1/2" | 2-3/8" | 45 DEG |



LOCKING DRAWER GLUE JOINT

PART #
LD-100-2

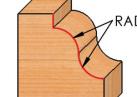
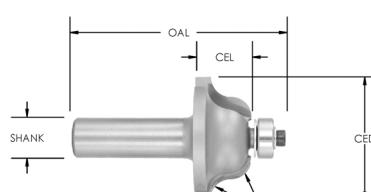
| CED | CEL | SHANK | OAL |
|-----|------|-------|--------|
| 1" | 1/2" | 1/2" | 2-1/8" |



OGEE BIT

PART #

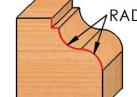
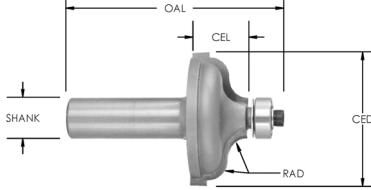
| | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------------|--------|--------|-------|--------|-------|---------|
| OG-532-4 | 1-1/8" | 9/16" | 1/4" | 2-1/4" | 5/32" | B-500 |
| OG-140-4 | 1-1/2" | 11/16" | 1/4" | 2-3/8" | 1/4" | B-500 |
| OG-532-2 | 1-1/8" | 9/16" | 1/2" | 2-1/2" | 5/32" | B-500 |
| OG-140-2 | 1-1/2" | 11/16" | 1/2" | 2-5/8" | 1/4" | B-500 |
| OG-380-2 | 2" | 15/16" | 1/2" | 2-7/8" | 3/8" | B-500 |

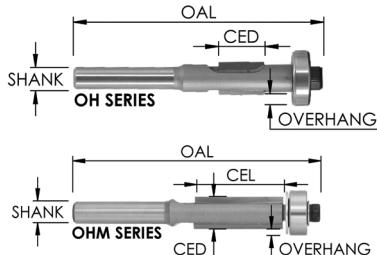


OGEE FILLET BIT

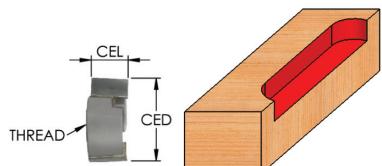
PART #

| | CED | CEL | SHANK | OAL | RAD | BEARING |
|------------------|--------|--------|-------|---------|-------|---------|
| OGF-316-4 | 1-3/8" | 9/16" | 1/4" | 2-3/16" | 3/16" | B-500 |
| OGF-140-4 | 1-5/8" | 11/16" | 1/4" | 2-3/8" | 1/4" | B-500 |
| OGF-316-2 | 1-3/8" | 9/16" | 1/2" | 2-1/2" | 3/16" | B-500 |
| OGF-140-2 | 1-5/8" | 11/16" | 1/2" | 2-5/8" | 1/4" | B-500 |

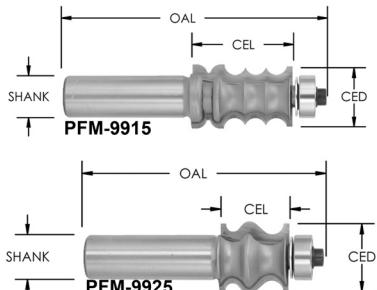


**OVERHANG BIT**

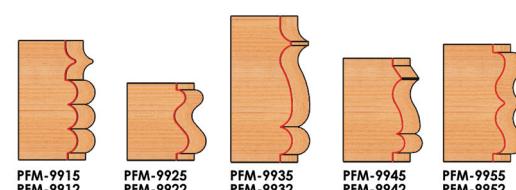
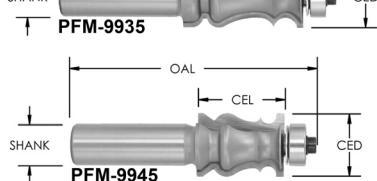
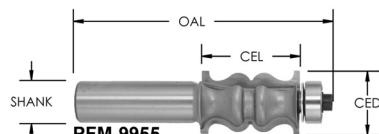
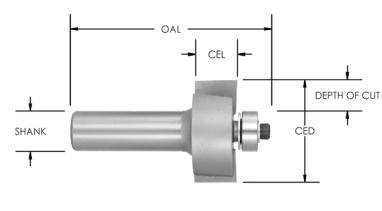
| PART # | CED | CEL | SHANK | OAL | OVERHANG | BEARING |
|------------|------|------|-------|--------|----------|------------|
| OH-116-4 | 3/8" | 1/2" | 1/4" | 2-5/8" | 1/16" | B-500A |
| OH-180-4 | 3/8" | 1/2" | 1/4" | 2-5/8" | 1/8" | B-625 |
| OH-316-4 | 3/8" | 1/2" | 1/4" | 2-3/4" | 3/16" | B-750 |
| OHM-116A-4 | 3/8" | 1/2" | 1/4" | 2-1/4" | 1/16" | B-500 |
| OHM-180A-4 | 3/8" | 1/2" | 1/4" | 2-1/4" | 1/8" | B-625-1875 |
| OHM-116C-4 | 3/8" | 1" | 1/4" | 2-3/4" | 1/16" | B-500 |
| OHM-180C-4 | 3/8" | 1" | 1/4" | 2-3/4" | 1/8" | B-625-1875 |

**MORTISE BIT**

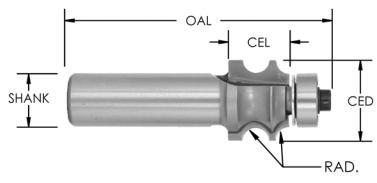
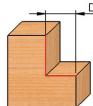
| PART # | CED | CEL | OAL | THREAD |
|------------|--------|------|--------|---------|
| MBD-12-THD | 1/2" | 1/2" | 31/32" | 1/4-28 |
| M916516 | 1-1/4" | 1/2" | 9/16" | 5/16-24 |
| M916250 | 1-1/4" | 1/2" | 9/16" | 1/4-28 |

PICTURE FRAME BIT

| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|------|---------|-------|----------|---------|
| PFM-9912 | 3/4" | 1-3/16" | 1/4" | 2-7/8" | B-500 |
| PFM-9922 | 3/4" | 3/4" | 1/4" | 2-7/16" | B-500 |
| PFM-9932 | 3/4" | 1-7/16" | 1/4" | 3-1/8" | B-500 |
| PFM-9942 | 3/4" | 1" | 1/4" | 2-11/16" | B-500 |
| PFM-9952 | 3/4" | 1-3/16" | 1/4" | 2-13/16" | B-500 |
| PFM-9915 | 3/4" | 1-3/16" | 1/2" | 3-1/8" | B-500 |
| PFM-9925 | 3/4" | 3/4" | 1/2" | 2-11/16" | B-500 |
| PFM-9935 | 3/4" | 1-7/16" | 1/2" | 3-3/8" | B-500 |
| PFM-9945 | 3/4" | 1" | 1/2" | 2-15/16" | B-500 |
| PFM-9955 | 3/4" | 1-3/16" | 1/2" | 3-1/16" | B-500 |

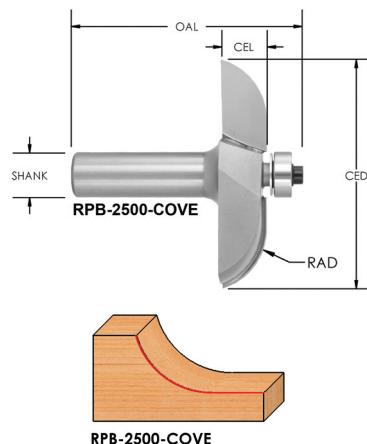
**RABBETING BIT**

| PART # | CED | CEL | SHANK | OAL | DEPTH OF CUT | BEARING |
|-------------|--------|------|-------|---------|--------------|---------|
| RAB-1140-4 | 1-1/4" | 1/2" | 1/4" | 2-3/16" | 3/8" | B-500 |
| RAB-1140A-4 | 1-1/4" | 1/2" | 1/4" | 2-1/8" | 7/16" | B-375 |
| RAB-1375-4 | 1-3/8" | 1/2" | 1/4" | 2-1/8" | 3/8" | B-500 |
| RAB-1375A-4 | 1-3/8" | 1/2" | 1/4" | 2-1/16" | 7/16" | B-375 |
| RAB-1140-2 | 1-1/4" | 1/2" | 1/2" | 2-7/16" | 3/8" | B-500 |
| RAB-1140A-2 | 1-1/4" | 1/2" | 1/2" | 2-3/8" | 7/16" | B-375 |
| RAB-1375-2 | 1-3/8" | 1/2" | 1/2" | 2-3/8" | 3/8" | B-500 |
| RAB-1375A-2 | 1-3/8" | 1/2" | 1/2" | 2-5/16" | 7/16" | B-375 |
| RAB-2000-2 | 2" | 1" | 1/2" | 3" | 3/4" | B-500 |



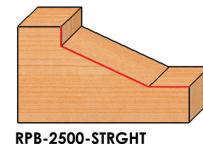
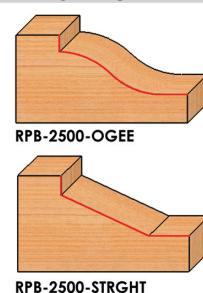
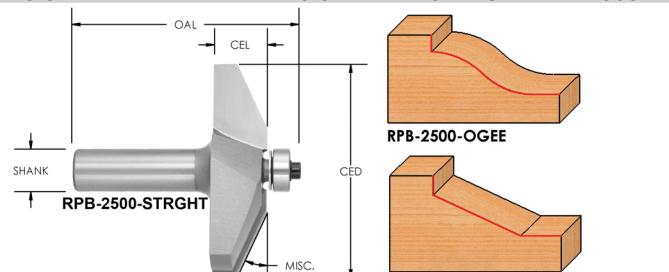
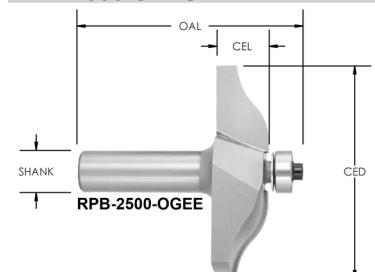
| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------|--------|-------|-------|---------|-------|---------|
| REB-116-2 | 5/8" | 7/16" | 1/2" | 2-5/16" | 1/16" | B-500 |
| REB-180-2 | 3/4" | 9/16" | 1/2" | 2-7/16" | 1/8" | B-500 |
| REB-532-2 | 13/16" | 3/4" | 1/2" | 2-5/8" | 5/32" | B-500 |



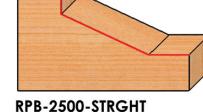


MEDIUM RAISED PANEL BIT

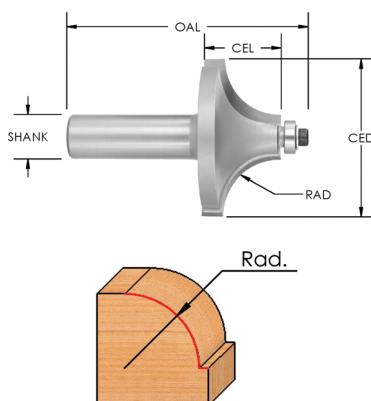
| PART # | CED | CEL | SHANK | OAL | MISC | BEARING |
|-----------------|--------|------|-------|--------|------------|---------|
| RPB-2500-COVE | 2-1/2" | 1/2" | 1/2" | 2-1/2" | 11/16" RAD | B-500 |
| RPB-2500-OGEE | 2-1/2" | 5/8" | 1/2" | 2-5/8" | -- | B-500 |
| RPB-2500-STRGHT | 2-1/2" | 5/8" | 1/2" | 2-5/8" | 25 DEG | B-500 |



RPB-2500-OGEE

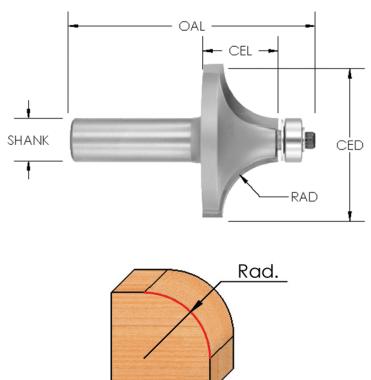


RPB-2500-STRGHT



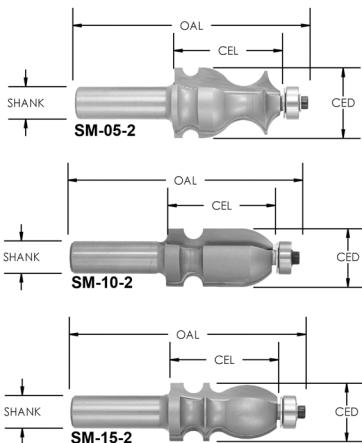
BEADING BIT

| PART# | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------|--------|---------|-------|----------|-------|---------|
| ROB-116-4 | 5/8" | 3/8" | 1/4" | 2-13/16" | 1/16" | B-375 |
| ROB-180-4 | 3/4" | 1/2" | 1/4" | 2-1/8" | 1/8" | B-375 |
| ROB-316-4 | 7/8" | 1/2" | 1/4" | 2-1/8" | 3/16" | B-375 |
| ROB-140-4 | 1" | 1/2" | 1/4" | 2-1/8" | 1/4" | B-375 |
| ROB-516-4 | 1-1/8" | 9/16" | 1/4" | 2-3/16" | 5/16" | B-375 |
| ROB-380-4 | 1-1/4" | 5/8" | 1/4" | 2-3/16" | 3/8" | B-375 |
| ROB-716-4 | 1-3/8" | 11/16" | 1/4" | 2-5/16" | 7/16" | B-375 |
| ROB-120-4 | 1-1/2" | 3/4" | 1/4" | 2-5/16" | 1/2" | B-375 |
| ROB-180-2 | 3/4" | 1/2" | 1/2" | 2-3/8" | 1/8" | B-375 |
| ROB-316-2 | 7/8" | 1/2" | 1/2" | 2-3/8" | 3/16" | B-375 |
| ROB-140-2 | 1" | 1/2" | 1/2" | 2-3/8" | 1/4" | B-375 |
| ROB-516-2 | 1-1/8" | 9/16" | 1/2" | 2-7/16" | 5/16" | B-375 |
| ROB-380-2 | 1-1/4" | 5/8" | 1/2" | 2-7/16" | 3/8" | B-375 |
| ROB-716-2 | 1-3/8" | 11/16" | 1/2" | 2-9/16" | 7/16" | B-375 |
| ROB-120-2 | 1-1/2" | 3/4" | 1/2" | 2-9/16" | 1/2" | B-375 |
| ROB-916-2 | 1-5/8" | 13/16" | 1/2" | 2-5/8" | 9/16" | B-375 |
| ROB-580-2 | 1-3/4" | 27/32" | 1/2" | 2-11/16" | 5/8" | B-375 |
| ROB-340-2 | 2" | 1" | 1/2" | 2-13/16" | 3/4" | B-375 |
| ROB-780-2 | 2-1/4" | 1-1/16" | 1/2" | 3-3/16" | 7/8" | B-375 |
| ROB-100-2 | 2-1/2" | 1-1/4" | 1/2" | 3-5/16" | 1" | B-375 |

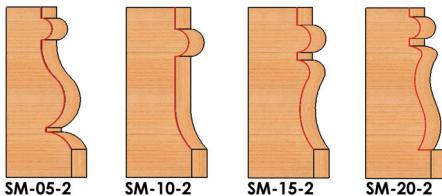
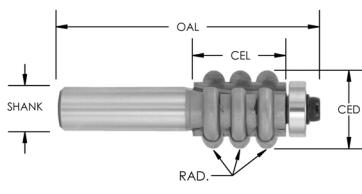


ROUNDOVER BIT

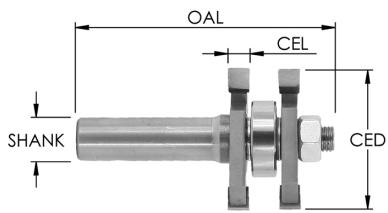
| PART# | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------|--------|---------|-------|----------|--------|---------|
| RO-116-4 | 5/8" | 1/4" | 1/4" | 2-7/8" | 1/16" | B-500 |
| RO-180-4 | 3/4" | 1/2" | 1/4" | 2-3/16" | 1/8" | B-500 |
| RO-316-4 | 7/8" | 1/2" | 1/4" | 2-3/16" | 3/16" | B-500 |
| RO-140-4 | 1" | 1/2" | 1/4" | 2-3/16" | 1/4" | B-500 |
| RO-516-4 | 1-1/8" | 9/16" | 1/4" | 2-1/4" | 5/16" | B-500 |
| RO-380-4 | 1-1/4" | 5/8" | 1/4" | 2-1/4" | 3/8" | B-500 |
| RO-716-4 | 1-3/8" | 11/16" | 1/4" | 2-3/8" | 7/16" | B-500 |
| RO-120-4 | 1-1/2" | 3/4" | 1/4" | 2-3/8" | 1/2" | B-500 |
| RO-180-2 | 3/4" | 1/2" | 1/2" | 2-7/16" | 1/8" | B-500 |
| RO-316-2 | 7/8" | 1/2" | 1/2" | 2-7/16" | 3/16" | B-500 |
| RO-140-2 | 1" | 1/2" | 1/2" | 2-7/16" | 1/4" | B-500 |
| RO-516-2 | 1-1/8" | 9/16" | 1/2" | 2-1/2" | 5/16" | B-500 |
| RO-380-2 | 1-1/4" | 5/8" | 1/2" | 2-1/2" | 3/8" | B-500 |
| RO-716-2 | 1-3/8" | 11/16" | 1/2" | 2-5/8" | 7/16" | B-500 |
| RO-120-2 | 1-1/2" | 3/4" | 1/2" | 2-5/8" | 1/2" | B-500 |
| RO-916-2 | 1-5/8" | 13/16" | 1/2" | 2-11/16" | 9/16" | B-500 |
| RO-580-2 | 1-3/4" | 27/32" | 1/2" | 2-3/4" | 5/8" | B-500 |
| RO-340-2 | 2" | 1" | 1/2" | 2-7/8" | 3/4" | B-500 |
| RO-780-2 | 2-1/4" | 1-1/16" | 1/2" | 3-1/4" | 7/8" | B-500 |
| RO-100-2 | 2-1/2" | 1-1/4" | 1/2" | 3-3/8" | 1" | B-500 |
| RO-1180-2 | 3" | 1-1/2" | 1/2" | 3-11/16" | 1-1/8" | B-750 |
| RO-1140-2 | 3-1/4" | 1-5/8" | 1/2" | 3-13/16" | 1-1/4" | B-750 |
| RO-1380-2 | 3-1/2" | 1-3/4" | 1/2" | 3-15/16" | 1-3/8" | B-750 |
| RO-1120-2 | 3-3/4" | 1-7/8" | 1/2" | 4-1/16" | 1-1/2" | B-750 |

SPECIALTY MOLDING BIT

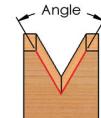
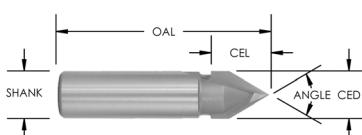
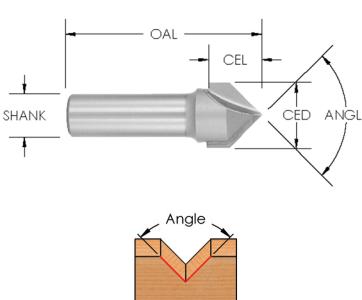
| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------------|---------|--------|-------|---------|---------|
| SM-05-2 | 1-1/16" | 1-5/8" | 1/2" | 3-9/16" | B-500 |
| SM-10-2 | 7/8" | 1-5/8" | 1/2" | 3-1/2" | B-500 |
| SM-15-2 | 7/8" | 1-5/8" | 1/2" | 3-9/16" | B-500 |
| SM-20-2 | 1" | 1-5/8" | 1/2" | 3-1/2" | B-500 |

**TRIPLE FLUTE BIT**

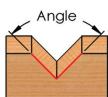
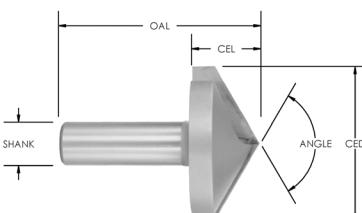
| PART# | CED | CEL | SHANK | OAL | RAD | BEARING |
|-----------------|------|-----|-------|----------|------|---------|
| TFB-9905 | 7/8" | 1" | 1/2" | 2-15/16" | 1/8" | B-625 |

TONGUE AND GROOVE

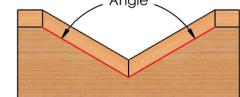
NOTE: ARBOR USED A516-1316-2

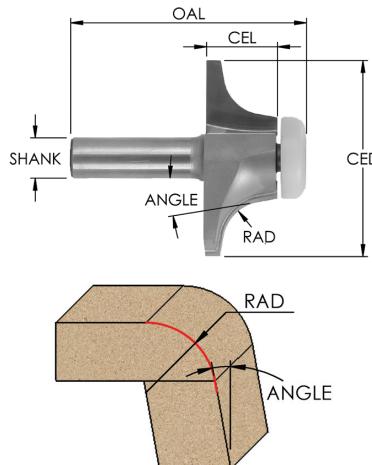
V-GROOVE BIT, 60 DEG**V-GROOVE BIT, 90 DEG**

| PART # | CED | CEL | SHANK | OAL | ANGLE |
|------------------|--------|-------|-------|--------|--------|
| VG-140-4 | 1/4" | 5/16" | 1/4" | 1-5/8" | 90 DEG |
| VG-380-4 | 3/8" | 3/16" | 1/4" | 1-7/8" | 90 DEG |
| VG-580-2 | 5/8" | 5/16" | 1/2" | 2-1/8" | 90 DEG |
| VG-340-2 | 3/4" | 3/8" | 1/2" | 2-1/4" | 90 DEG |
| VG-1000-2 | 1" | 1/2" | 1/2" | 2-3/8" | 90 DEG |
| VG-1120-2 | 1-1/2" | 3/4" | 1/2" | 2-7/8" | 90 DEG |

**V-GROOVE BIT, 120 DEG**

| PART # | CED | CEL | SHANK | OAL | ANGLE |
|----------------|--------|------|-------|--------|---------|
| VG-1340 | 1-3/4" | 1/2" | 1/2" | 2-1/4" | 120 DEG |



SOLID SURFACE BITS

SOLID SURFACE BOWL BIT

| PART # | CED | CEL | SHANK | OAL | ANGLE | MATERIAL | BEARING |
|----------|--------|--------|-------|----------|--------|----------|----------|
| 820-0140 | 2-1/8" | 1" | 1/2" | 2-15/16" | 20 DEG | 1/2" | BR-78A10 |
| 820-0145 | 2-1/4" | 1-1/4" | 1/2" | 3-3/16" | 20 DEG | 3/4" | BR-78A10 |
| 820-0150 | 2-1/8" | 7/8" | 3/8" | 2-13/16" | 10 DEG | 1/2" | BR-1R5 |
| 820-0155 | 2-3/8" | 7/8" | 1/2" | 2-13/16" | 10 DEG | 1/2" | BR-1R5 |
| 820-0160 | 2-1/2" | 1-1/8" | 1/2" | 3-1/16" | 10 DEG | 3/4" | BR-1R5 |
| 820-0165 | 2-1/2" | 1-1/8" | 3/4" | 3-1/16" | 10 DEG | 3/4" | BR-1R5 |
| 820-0166 | 2-1/2" | 1-3/8" | 1/2" | 3-5/16" | 10 DEG | 1" | BR-1R5 |
| 820-0152 | 2-1/8" | 7/8" | 3/8" | 2-13/16" | 13 DEG | 1/2" | BR-1R5 |
| 820-0157 | 2-3/8" | 7/8" | 1/2" | 2-13/16" | 13 DEG | 1/2" | BR-1R5 |
| 820-0161 | 2-1/2" | 1-1/8" | 1/2" | 3-1/16" | 13 DEG | 3/4" | BR-1R5 |
| 820-0164 | 2-1/2" | 1-1/8" | 3/4" | 3-1/16" | 13 DEG | 3/4" | BR-1R5 |

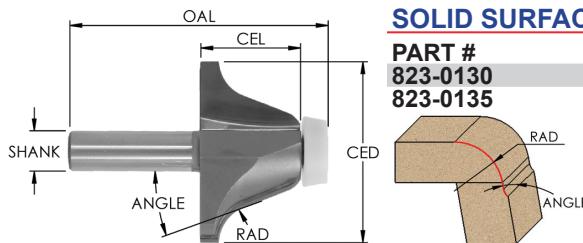
NOTE: 820-0140, 820-0145 is for use on Corian® bowls 802,809,810,871

NOTE: 820-0150 through 820-0166 is for use on Avonite®, Corian®, Fountainhead® and Formica® bowls, Transolid® and Hi-Macs® sinks.

NOTE: 820-0152 through 820-0164 is for use on Gruber®, Royal Stone®, Transolid® and Hi-Macs® bowls.

NOTE: 820-0150 through 820-0164 tools are supplied with a recessed screw.

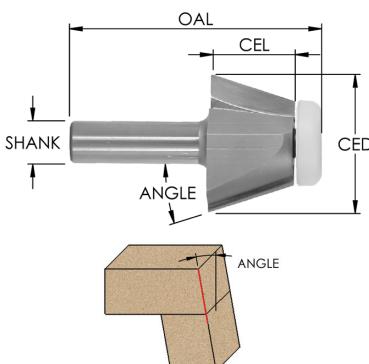
NOTE: RECESSED SCREW PART # **SW1032R**


SOLID SURFACE OGEE BOWL BIT

| PART # | CED | CEL | SHANK | OAL | ANGLE | MATERIAL | BEARING |
|----------|--------|--------|-------|----------|--------|----------|----------|
| 823-0130 | 2-1/8" | 1" | 1/2" | 2-15/16" | 20 DEG | 1/2" | BR-78A10 |
| 823-0135 | 2-1/4" | 1-1/4" | 1/2" | 3-3/16" | 20 DEG | 3/4" | BR-78A10 |

NOTE: use on Corian® bowls 802,809,810,871.

NOTE: RECESSED SCREW PART # **SW1032R**

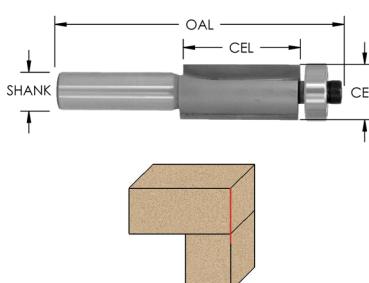

SOLID SURFACE BEVEL BIT

| PART # | CED | CEL | SHANK | OAL | ANGLE | MATERIAL | BEARING |
|----------|---------|--------|-------|----------|--------|--------------|---------|
| 825-0170 | 1-3/8" | 1" | 1/2" | 2-15/16" | 10 DEG | 1/2" TO 3/4" | BR-1R5 |
| 825-0171 | 1-9/16" | 1-1/4" | 1/2" | 3-3/16" | 10 DEG | 1" | BR-1R5 |
| 825-0172 | 1-3/4" | 1-3/4" | 1/2" | 3-11/16" | 10 DEG | 1-1/2" | BR-1R5 |
| 825-0185 | 1-3/8" | 1" | 1/2" | 2-15/16" | 12 DEG | 1/2" TO 3/4" | BR-1R5 |
| 825-0186 | 1-9/16" | 1-1/4" | 1/2" | 3-3/16" | 12 DEG | 1" | BR-1R5 |
| 825-0187 | 1-3/4" | 1-3/4" | 1/2" | 3-11/16" | 12 DEG | 1-1/2" | BR-1R5 |

NOTE: 825-0170 through 825-0172 use on Avonite®, Cerata®, Corian®.

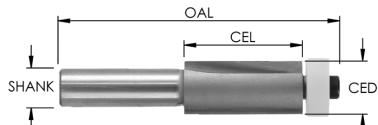
NOTE: 825-0185 through 825-0187 use on Royal Stone®, Gruber®, and Staron®.

NOTE: ALL TOOLS SUPPLIED WITH A RECESSED SCREW PART # **SW1032R**

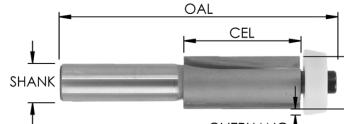
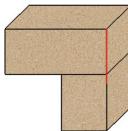

SOLID SURFACE FLUSH TRIM BIT

| PART # | CED | CEL | SHANK | OAL | MATERIAL | BEARING |
|---------|------|--------|-------|--------|--------------|---------|
| FTB-343 | 3/4" | 1" | 1/2" | 3-1/4" | 1/2" TO 3/4" | B-750 |
| FTB-345 | 3/4" | 1-1/4" | 1/2" | 3-1/2" | 1" | B-750 |
| FTB-347 | 3/4" | 1-1/2" | 1/2" | 3-3/4" | 1-1/4" | B-750 |
| FTB-349 | 3/4" | 2" | 1/2" | 4-1/4" | 1-3/4" | B-750 |

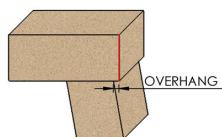
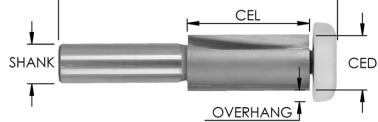
Avonite®, Corian®, Fountainhead®, Formica®, Transolid®, Hi-Macs®, Gruber®, Royal Stone®, Cerata® and Staron® are all registered trademarks

**SOLID SURFACE FLUSH TRIM BIT**

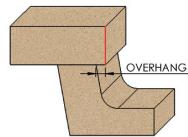
| PART # | CED | CEL | SHANK | OAL | MATERIAL | BEARING |
|----------|------|--------|-------|--------|--------------|---------|
| 830-0212 | 3/4" | 1" | 1/2" | 3-1/8" | 1/2" TO 3/4" | BR-750 |
| 830-0217 | 3/4" | 1-1/4" | 1/2" | 3-3/8" | 1" | BR-750 |
| 830-0222 | 3/4" | 1-1/2" | 1/2" | 3-5/8" | 1-1/4" | BR-750 |
| 830-0227 | 3/4" | 2" | 1/2" | 4-1/8" | 1-3/4" | BR-750 |

**SOLID SURFACE OVERHANG TRIM BIT**

| PART # | CED | CEL | SHANK | OAL | MATERIAL | BEARING |
|----------|------|--------|-------|--------|--------------|----------|
| 830-0275 | 3/4" | 1" | 1/2" | 3-1/8" | 1/2" TO 3/4" | BR-78A10 |
| 830-0285 | 3/4" | 1-1/4" | 1/2" | 3-3/8" | 1" | BR-78A10 |
| 830-0295 | 3/4" | 1-1/2" | 1/2" | 3-5/8" | 1-1/4" | BR-78A10 |
| 830-0297 | 3/4" | 2" | 1/2" | 4-1/8" | 1-3/4" | BR-78A10 |

**SOLID SURFACE OVERHANG TRIM BIT**

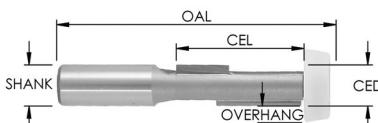
| PART # | CED | CEL | SHANK | OAL | MATERIAL | BEARING |
|----------|------|--------|-------|--------|--------------|---------|
| 830-0280 | 3/4" | 1" | 1/2" | 3-1/8" | 1/2" TO 3/4" | BR-1R5 |
| 830-0290 | 3/4" | 1-1/4" | 1/2" | 3-3/8" | 1" | BR-1R5 |
| 830-0296 | 3/4" | 1-1/2" | 1/2" | 3-5/8" | 1-1/4" | BR-1R5 |
| 830-0298 | 3/4" | 2" | 1/2" | 4-1/8" | 1-3/4" | BR-1R5 |



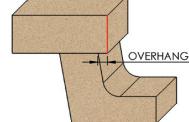
NOTE: all tools above produce a 1/16" overhang.

NOTE: all tools above are supplied with a recessed screw.

NOTE: RECESSED SCREW PART # **SW1032R**

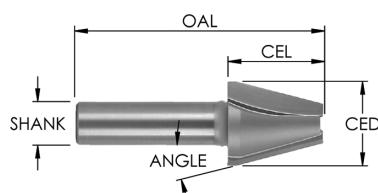
**SOLID SURFACE STAGGERED OVERHANG TRIM BIT**

| PART # | CED | CEL | SHANK | OAL | OVERHANG | BEARING |
|----------|------|--------|-------|---------|----------|-----------|
| 830-0245 | 1/2" | 1-3/8" | 1/2" | 3-5/16" | 1/8" | BR-34A5 |
| 830-0255 | 1/2" | 1-3/8" | 1/2" | 3-5/16" | 7/32" | BR-1516A5 |

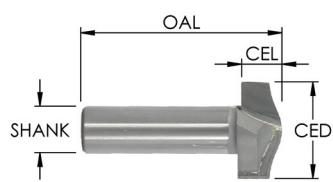
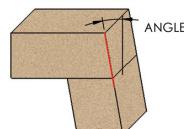


NOTE: all tools above are supplied with a recessed screw.

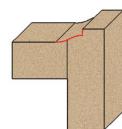
NOTE: RECESSED SCREW PART # **SW1032R**

**SOLID SURFACE FLUSH TRIM BIT**

| PART # | CED | CEL | SHANK | OAL | ANGLE |
|---------|------|-----|-------|--------|--------|
| SSCH-15 | 3/4" | 1" | 1/2" | 2-7/8" | 15 DEG |

**SOLID SURFACE VERTICAL NO DRIP BIT**

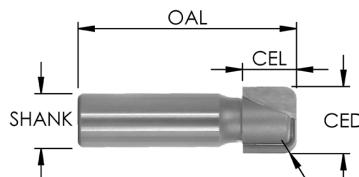
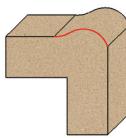
| PART # | CED | CEL | SHANK | OAL |
|----------|-----|-------|-------|---------|
| 840-0115 | 1" | 7/16" | 1/2" | 2-3/32" |





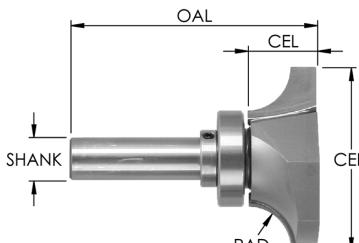
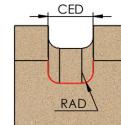
SOLID SURFACE NO DRIP BIT

| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|-----|--------|-------|--------|---------|
| 840-0100 | 1" | 7/8" | 1/2" | 3" | B-750R |
| 840-0102 | 1" | 7/8" | 1/2" | 3" | BR-750 |
| 840-0105 | 1" | 1-1/8" | 1/2" | 3-1/4" | B-750R |
| 840-0107 | 1" | 1-1/8" | 1/2" | 3-1/4" | BR-750 |



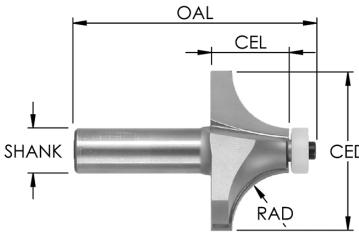
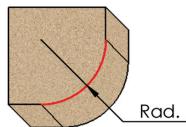
SOLID SURFACE DRAINBOARD BIT

| PART # | CED | CEL | SHANK | OAL | RAD |
|----------|------|------|-------|-----|------|
| 847-0050 | 1/2" | 1/2" | 1/2" | 2" | 1/8" |
| 847-0052 | 5/8" | 1/2" | 1/2" | 2" | 1/8" |
| 847-0054 | 3/4" | 1/2" | 1/2" | 2" | 1/8" |
| 847-0056 | 1" | 1/2" | 1/2" | 2" | 1/8" |



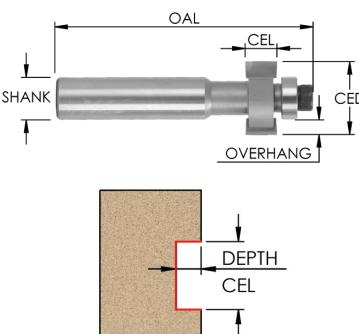
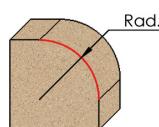
SOLID SURFACE UNDER ROUNDING BIT

| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|----------|--------|------|-------|---------|------|---------|
| 842-0140 | 1-5/8" | 3/8" | 1/2" | 2-7/8" | 1/4" | B-1125R |
| 842-0380 | 1-7/8" | 1/2" | 1/2" | 3-1/6" | 3/8" | B-1125R |
| 842-0120 | 2-1/8" | 3/4" | 1/2" | 3-3/16" | 1/2" | B-1125R |
| 842-0340 | 2-5/8" | 1" | 1/2" | 3-7/16" | 3/4" | B-1125R |



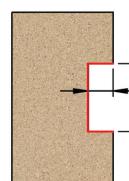
SOLID SURFACE ROUNDOVER BIT

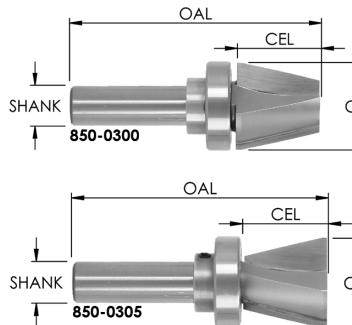
| PART # | CED | CEL | SHANK | OAL | RAD | BEARING |
|------------|--------|-------|-------|----------|-------|---------|
| 845-0140-2 | 1" | 1/2" | 1/2" | 2-7/16" | 5/16" | BR-500 |
| 845-0516-2 | 1-1/8" | 9/16" | 1/2" | 2-7/16" | 3/8" | BR-500 |
| 845-0380-2 | 1-1/4" | 5/8" | 1/2" | 2-7/16" | 1/2" | BR-500 |
| 845-0120-2 | 1-1/2" | 3/4" | 1/2" | 2-9/16" | 3/16" | BR-500 |
| 845-0340-2 | 2" | 1" | 1/2" | 2-13/16" | 3/4" | BR-500 |



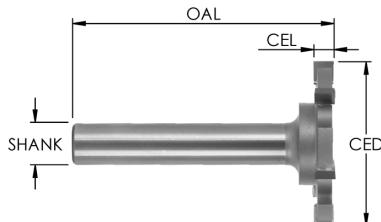
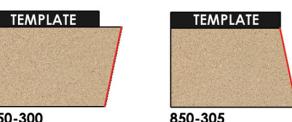
SOLID SURFACE INLAY BIT

| PART # | CED | CEL | SHANK | OAL | OVERHANG | BEARING |
|----------|------|------|-------|--------|----------|---------|
| 847-0180 | 7/8" | 1/8" | 1/2" | 2-3/4" | 3/16" | B-500A |
| 847-0182 | 7/8" | 1/8" | 1/2" | 2-3/4" | 1/8" | B-625 |
| 847-0184 | 7/8" | 1/8" | 1/2" | 2-7/8" | 1/16" | B-750 |
| 847-0140 | 7/8" | 1/4" | 1/2" | 2-7/8" | 3/16" | B-500A |
| 847-0142 | 7/8" | 1/4" | 1/2" | 2-7/8" | 1/8" | B-625 |
| 847-0144 | 7/8" | 1/4" | 1/2" | 3" | 1/16" | B-750 |
| 847-0380 | 7/8" | 3/8" | 1/2" | 3" | 3/16" | B-500A |
| 847-0382 | 7/8" | 3/8" | 1/2" | 3" | 1/8" | B-625 |
| 847-0384 | 7/8" | 3/8" | 1/2" | 3-1/8" | 1/16" | B-750 |
| 847-0120 | 7/8" | 1/2" | 1/2" | 3-1/8" | 3/16" | B-500A |
| 847-0122 | 7/8" | 1/2" | 1/2" | 3-1/8" | 1/8" | B-625 |
| 847-0124 | 7/8" | 1/2" | 1/2" | 3-1/4" | 1/16" | B-750 |
| 847-0340 | 7/8" | 3/4" | 1/2" | 3-3/8" | 3/16" | B-500A |
| 847-0342 | 7/8" | 3/4" | 1/2" | 3-3/8" | 1/8" | B-625 |
| 847-0344 | 7/8" | 3/4" | 1/2" | 3-1/2" | 1/16" | B-750 |

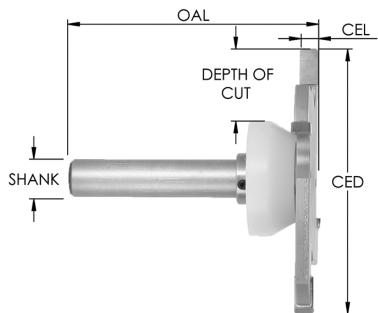
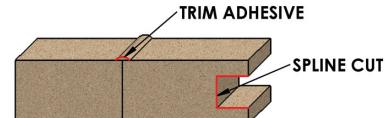


**SOLID SURFACE DOVETAIL REPAIR BIT**

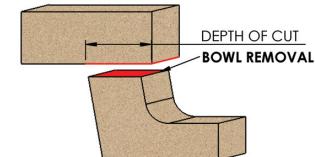
| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|--------|-----|-------|---------|---------|
| 850-0300 | 1-1/8" | 1" | 1/2" | 3-1/8" | B-1125R |
| 850-0305 | 1-1/8" | 1" | 1/2" | 3-1/16" | B-1125R |

**SOLID SURFACE ROUNDOVER BIT**

| PART # | CED | CEL | SHANK | OAL |
|----------|--------|------|-------|--------|
| 850-0450 | 1-5/8" | 3/8" | 1/2" | 2-1/8" |

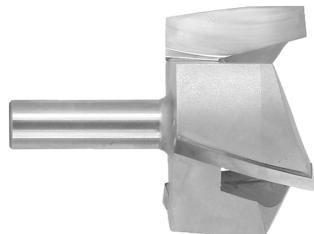
**SOLID SURFACE 4 WING BOWL REMOVAL BIT**

| PART # | CED | CEL | SHANK | OAL | DEPTH | BEARING |
|----------|--------|-------|-------|---------|---------|-----------|
| 850-0465 | 3-5/8" | 1/4" | 1/2" | 3-1/4" | 1-1/16" | BR-112A30 |
| 850-0466 | 3-5/8" | 1/4" | 1/2" | 3-1/4" | 1-1/4" | B-1125R |
| 850-0470 | 3" | 3/16" | 1/2" | 3-3/16" | 15/16" | B-1125R |



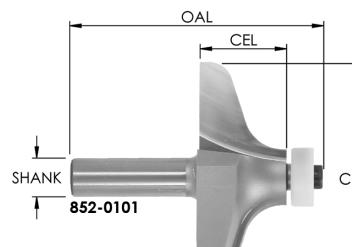
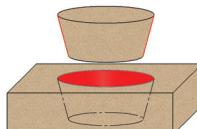
NOTE: 850-0465, 850-0466 use on all bowls except Corian® bowls

NOTE: 850-0465 use on all bowls Corian® bowls.

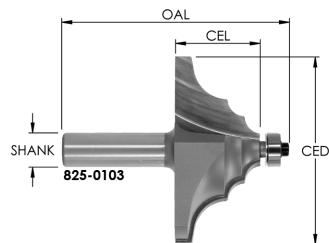
**SOLID SURFACE PLUG CUTTER SET**

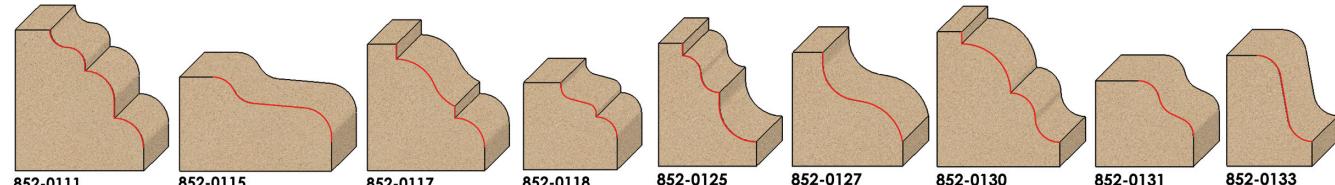
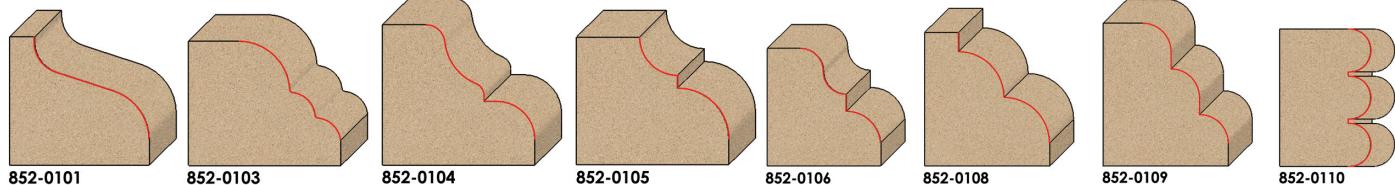
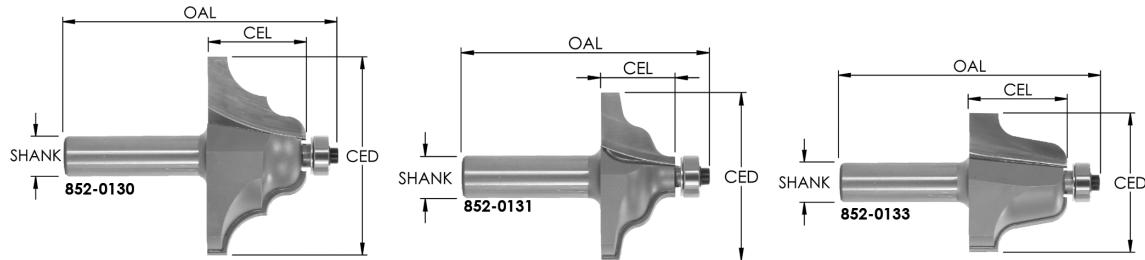
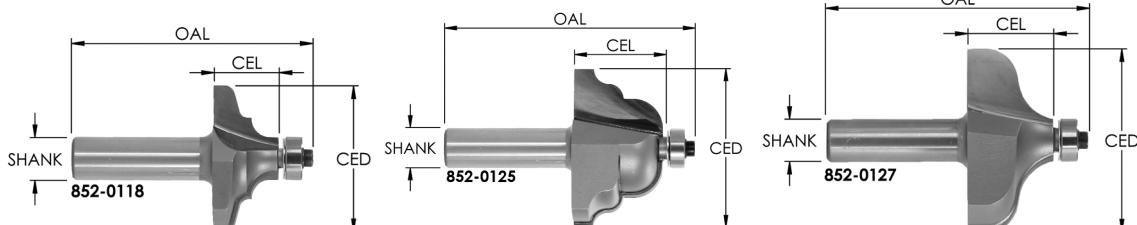
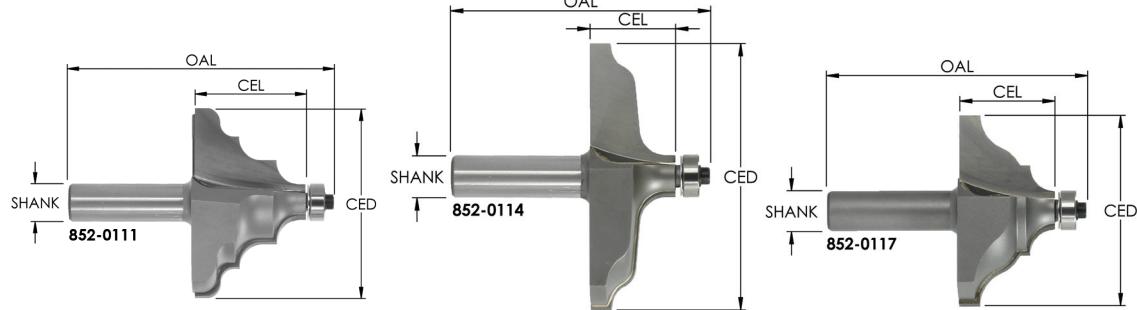
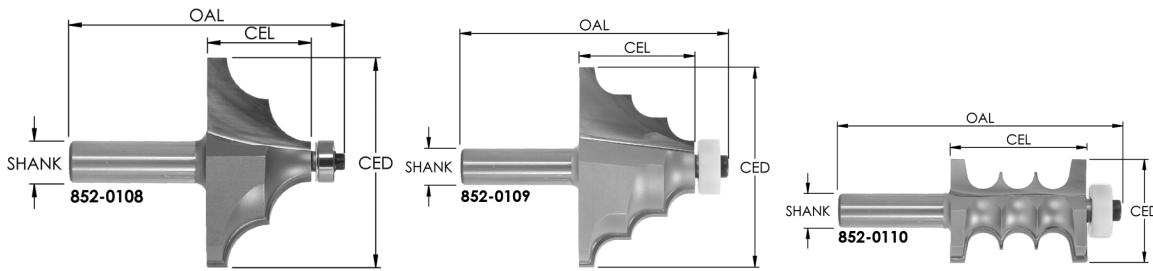
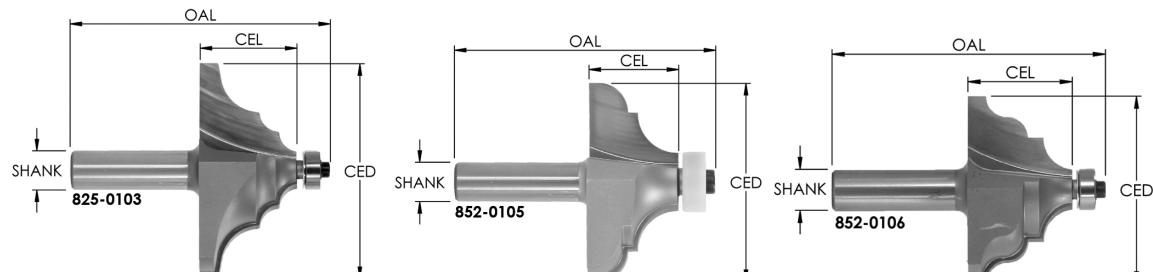
| PART # |
|----------|
| 850-0175 |

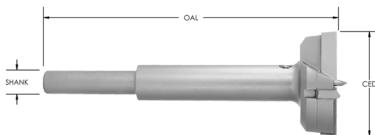
| PLUG |
|--------|
| 1-3/4" |

**SOLID SURFACE PROFILE BIT**

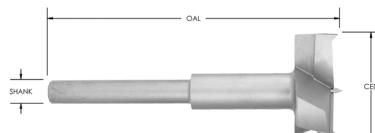
| PART # | CED | CEL | SHANK | OAL | BEARING |
|----------|----------|---------|-------|----------|---------|
| 852-0101 | 3" | 1-1/8" | 1/2" | 3-1/4" | BR-750 |
| 852-0103 | 2-3/4" | 1-1/4" | 1/2" | 3-5/16" | B-500 |
| 852-0104 | 3" | 1-3/8" | 1/2" | 3-1/2" | BR-750 |
| 852-0105 | 2-1/2" | 1-1/8" | 1/2" | 3-1/4" | BR-750 |
| 852-0106 | 2-1/4" | 1-1/4" | 1/2" | 3-5/16" | B-500 |
| 852-0108 | 2-1/2" | 1-1/4" | 1/2" | 3-5/16" | B-500 |
| 852-0109 | 2-3/4" | 1-5/8" | 1/2" | 3-3/4" | BR-750 |
| 852-0110 | 1-1/2" | 2" | 1/2" | 4-1/16" | B-500 |
| 852-0111 | 2-1/2" | 1-1/2" | 1/2" | 3-9/16" | B-500 |
| 852-0115 | 3-1/8" | 1" | 1/2" | 3-1/16" | B-500 |
| 852-0117 | 2-3/8" | 1-3/16" | 1/2" | 3-1/4" | B-500 |
| 852-0118 | 1-11/16" | 3/4" | 1/2" | 2-13/16" | B-500 |
| 852-0125 | 2" | 1-1/8" | 1/2" | 3-3/16" | B-500 |
| 852-0127 | 2-1/8" | 1" | 1/2" | 3-1/16" | B-500 |
| 852-0130 | 2-1/2" | 1-1/4" | 1/2" | 3-5/16" | B-500 |
| 852-0131 | 2" | 7/8" | 1/2" | 2-15/16" | B-500 |
| 852-0133 | 1-3/4" | 1-1/4" | 1/2" | 3-5/16" | B-500 |





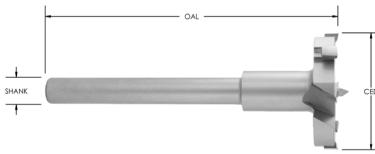
DOOR BITS**2 WING DOOR DRILL BIT**

| PART # | CED | SHANK | OAL | FLAT |
|----------|--------|-------|-----|----------|
| 2CT-218 | 2-1/8" | 1/2" | 6" | W/O FLAT |
| 2CT-218F | 2-1/8" | 1/2" | 6" | W/ FLAT |

**3 WING DOOR DRILL BIT**

| PART # | CED | SHANK | OAL |
|----------|--------|-------|-----|
| 3CT-012 | 1/2" | 1/2" | 6" |
| 3CT-916 | 9/16" | 1/2" | 6" |
| 3CT-058 | 5/8" | 1/2" | 6" |
| 3CT-1116 | 11/16" | 1/2" | 6" |
| 3CT-034 | 3/4" | 1/2" | 6" |
| 3CT-1316 | 13/16" | 1/2" | 6" |
| 3CT-078 | 7/8" | 1/2" | 6" |
| 3CT-1516 | 15/16" | 1/2" | 6" |
| 3CT-100 | 1" | 1/2" | 6" |
| 3CT-118 | 1-1/8" | 1/2" | 6" |
| 3CT-114 | 1-1/4" | 1/2" | 6" |
| 3CT-138 | 1-3/8" | 1/2" | 6" |
| 3CT-112 | 1-1/2" | 1/2" | 6" |
| 3CT-158 | 1-5/8" | 1/2" | 6" |
| 3CT-134 | 1-3/4" | 1/2" | 6" |
| 3CT-178 | 1-7/8" | 1/2" | 6" |
| 3CT-200 | 2" | 1/2" | 6" |
| 3CT-218 | 2-1/8" | 1/2" | 6" |
| 3CT-214 | 2-1/4" | 1/2" | 6" |
| 3CT-238 | 2-3/8" | 1/2" | 6" |
| 3CT-212 | 2-1/2" | 1/2" | 6" |

FOR A FLAT ON THE SHANK ADD AN "F" TO THE END OF THE PART NUMBER. EXAMPLE 3CT-218F

**DOOR KNOB BIT**

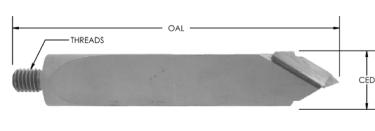
| PART # | CED | SHANK | OAL | FLAT |
|-------------|--------|-------|--------|------------|
| DKD-2125 | 2-1/8" | 1/2" | 5-3/4" | W/O FLAT |
| DKD-2125F | 2-1/8" | 1/2" | 5-3/4" | W/ FLAT |
| DKD-2125-3F | 2-1/8" | 1/2" | 5-3/4" | W/ 3 FLATS |

**3 WING DOOR KNOB BIT**

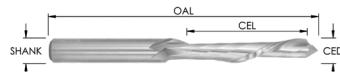
| PART # | CED | SHANK | OAL | FLAT |
|------------|--------|-------|--------|----------|
| DKD-3 | 2-1/8" | 1/2" | 5-3/4" | W/O FLAT |
| DKD-3F | 2-1/8" | 1/2" | 5-3/4" | W/ FLAT |
| DKD-3-750 | 2-1/8" | 3/4" | 5-3/4" | W/O FLAT |
| DKD-3F-750 | 2-1/8" | 3/4" | 5-3/4" | W/ FLAT |

**LATCH BORE WITH SHANK**

| PART # | CED | SHANK | OAL | FLAT |
|---------------|---------|-------|--------|----------|
| LBB500-7/8 | 7/8" | 1/2" | 6-1/4" | W/O FLAT |
| LBB500-7/8F | 7/8" | 1/2" | 6-1/4" | W/FLAT |
| LBB500-15/16 | 15/16" | 1/2" | 6-1/4" | W/O FLAT |
| LBB500-15/16F | 15/16" | 1/2" | 6-1/4" | W/ FLAT |
| LBB500 | 1" | 1/2" | 6-1/4" | W/O FLAT |
| LBB500F | 1" | 1/2" | 6-1/4" | W/ FLAT |
| LBB500-1116 | 1-1/16" | 1/2" | 6-1/4" | W/O FLAT |
| LBB500F-1116 | 1-1/16" | 1/2" | 6-1/4" | W/ FLAT |

**LATCH BORE WITH THREADED END**

| PART # | CED | OAL | THREAD |
|---------------|---------|--------|------------|
| LBB716T-7/8 | 7/8" | 5-7/8" | 7/16" X 14 |
| LBB716T-15/16 | 15/16" | 5-7/8" | 7/16" X 14 |
| LBB716T | 1" | 5-7/8" | 7/16" X 14 |
| LBB716T-1116 | 1-1/16" | 5-7/8" | 7/16" X 14 |



HIGH SPEED STEEL DOORLITE BIT

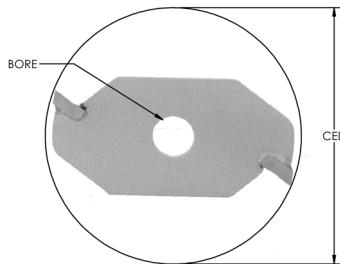
| PART # | CED | CEL | SHANK | OAL | COATING | HELIX |
|----------------------|------|--------|-------|--------|---------|--------|
| HSD-120-FS | 1/2" | 2-1/2" | 1/2" | 5-1/2" | NONE | 30 deg |
| HSD-120-FSAL | 1/2" | 2-1/2" | 1/2" | 5-1/2" | Altin | 30 deg |
| HSD-120-FSTIN | 1/2" | 2-1/2" | 1/2" | 5-1/2" | TIN | 30 deg |
| HSD-120-SS | 1/2" | 2-1/2" | 1/2" | 5-1/2" | NONE | 18 deg |
| HSD-120-SSAL | 1/2" | 2-1/2" | 1/2" | 5-1/2" | Altin | 18 deg |
| HSD-120-SSTIN | 1/2" | 2-1/2" | 1/2" | 5-1/2" | TIN | 18 deg |



DOORLITE BIT, CT STRAIGHT BIT

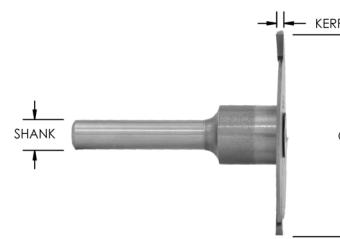
| PART # | CED | CEL | SHANK | OAL |
|----------------|------|--------|-------|--------|
| DL-120B | 1/2" | 2-1/4" | 1/2" | 5" |
| DL-120E | 1/2" | 2-1/4" | 1/2" | 5-1/2" |

SLOT CUTTERS



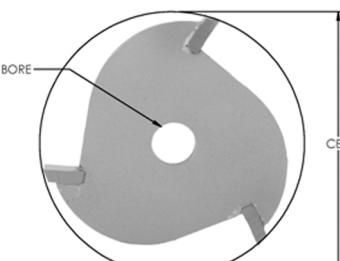
2 WING SLOT CUTTERS

| PART # | KERF | | | BORE |
|-------------|---------|----------|--------|-------|
| | Decimal | FRACTION | CED | |
| 2062 | .062" | 1/16" | 1-7/8" | 5/16" |
| 2070 | .070" | N/A | 1-7/8" | 5/16" |
| 2078 | .078" | 5/64" | 1-7/8" | 5/16" |
| 2080 | .080" | N/A | 1-7/8" | 5/16" |
| 2093 | .093" | 3/32" | 1-7/8" | 5/16" |
| 2125 | .125" | 1/8" | 1-7/8" | 5/16" |
| 2157 | .156" | NA | 1-7/8" | 5/16" |
| 2187 | .187" | 3/16" | 1-7/8" | 5/16" |
| 2250 | .250" | 1/4" | 1-7/8" | 5/16" |



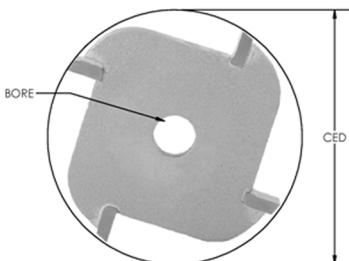
3 WING COUNTERBORE SLOT CUTTERS

| PART # | KERF | | | BORE | 1/4" SHANK | 1/2" SHANK |
|--------------|---------|----------|--------|-------|------------|------------|
| | DECIMAL | FRACTION | CED | | | |
| C3062 | .062" | 1/16" | 1-7/8" | 5/16" | AC3062-4 | AC3062-2 |
| C3093 | .093" | 3/32" | 1-7/8" | 5/16" | AC3093-4 | AC3093-2 |
| C3125 | .125" | 1/8" | 1-7/8" | 5/16" | AC3125-4 | AC3125-2 |
| C3157 | .157" | NA | 1-7/8" | 5/16" | AC3157-4 | AC3157-2 |
| C3187 | .187" | 3/16" | 1-7/8" | 5/16" | AC3187-4 | AC3187-2 |
| C3250 | .250" | 1/4" | 1-7/8" | 5/16" | AC3250-4 | AC3250-2 |

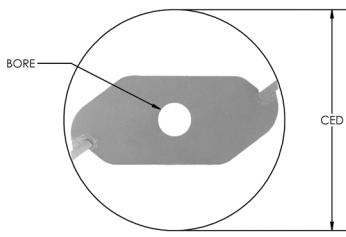


3 WING SLOT CUTTERS

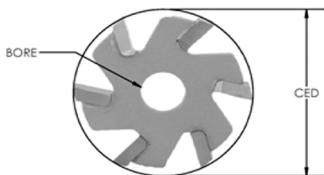
| PART # | KERF | | | BORE |
|-------------|---------|----------|--------|-------|
| | Decimal | FRACTION | CED | |
| 3050 | .050" | n/a | 1-7/8" | 5/16" |
| 3055 | .055" | n/a | 1-7/8" | 5/16" |
| 3062 | .062" | 1/16" | 1-7/8" | 5/16" |
| 3070 | .070" | n/a | 1-7/8" | 5/16" |
| 3078 | .078" | 5/64" | 1-7/8" | 5/16" |
| 3080 | .080" | n/a | 1-7/8" | 5/16" |
| 3093 | .093" | 3/32" | 1-7/8" | 5/16" |
| 3100 | .100" | n/a | 1-7/8" | 5/16" |
| 3110 | .110" | 7/64" | 1-7/8" | 5/16" |
| 3115 | .115" | n/a | 1-7/8" | 5/16" |
| 3125 | .125" | 1/8" | 1-7/8" | 5/16" |
| 3156 | .156" | 5/32" | 1-7/8" | 5/16" |
| 3157 | .156" | NA | 1-7/8" | 5/16" |
| 3187 | .187" | 3/16" | 1-7/8" | 5/16" |
| 3218 | .218" | 7/32" | 1-7/8" | 5/16" |
| 3234 | .234" | 15/64" | 1-7/8" | 5/16" |
| 3250 | .250" | 1/4" | 1-7/8" | 5/16" |
| 3281 | .281" | 9/32" | 1-7/8" | 5/16" |
| 3313 | .313" | 5/16" | 1-7/8" | 5/16" |

4 WING SLOT CUTTERS

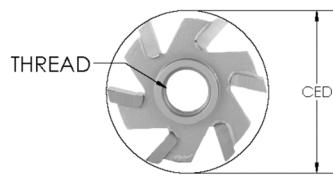
| PART # | KERF | | | |
|--------|---------|----------|--------|-------|
| | Decimal | FRACTION | CED | BORE |
| 4062 | .062" | 1/16" | 1-7/8" | 5/16" |
| 4070 | .070" | n/a | 1-7/8" | 5/16" |
| 4080 | .080" | n/a | 1-7/8" | 5/16" |
| 4093 | .093" | 3/32" | 1-7/8" | 5/16" |
| 4125 | .125" | 1/8" | 1-7/8" | 5/16" |
| 4157 | .156" | NA | 1-7/8" | 5/16" |
| 4187 | .187" | 3/16" | 1-7/8" | 5/16" |
| 4250 | .250" | 1/4" | 1-7/8" | 5/16" |
| 4281 | .281" | 9/32" | 1-7/8" | 5/16" |
| 4313 | .313" | 5/16" | 1-7/8" | 5/16" |

TOPMASTER SLOT CUTTERS

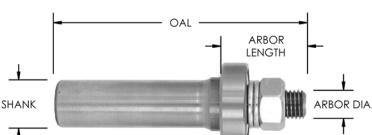
| PART # | KERF | | | | WINGS |
|--------|---------|----------|--------|------|-------|
| | Decimal | FRACTION | CED | BORE | |
| T2060 | .060" | n/a | 2-1/2" | 3/8" | 2 |
| T2062 | .062" | 1/16" | 2-1/2" | 3/8" | 2 |
| T2070 | .070" | n/a | 2-1/2" | 3/8" | 2 |
| T2075 | .075" | n/a | 2-1/2" | 3/8" | 2 |
| T2080 | .080" | n/a | 2-1/2" | 3/8" | 2 |
| T2085 | .085" | n/a | 2-1/2" | 3/8" | 2 |
| T2090 | .090" | n/a | 2-1/2" | 3/8" | 2 |
| T2093 | .093" | 3/32" | 2-1/2" | 3/8" | 2 |
| T2095 | .095" | n/a | 2-1/2" | 3/8" | 2 |
| T2100 | .100" | n/a | 2-1/2" | 3/8" | 2 |
| T2110 | .110" | 7/64" | 2-1/2" | 3/8" | 2 |
| T2115 | .115" | n/a | 2-1/2" | 3/8" | 2 |
| T2125 | .125" | 1/8" | 2-1/2" | 3/8" | 2 |
| T2130 | .130" | n/a | 2-1/2" | 3/8" | 2 |
| T2140 | .140" | n/a | 2-1/2" | 3/8" | 2 |
| T2150 | .150" | n/a | 2-1/2" | 3/8" | 2 |
| T2160 | .160" | n/a | 2-1/2" | 3/8" | 2 |
| T2170 | .170" | n/a | 2-1/2" | 3/8" | 2 |
| T2180 | .180" | n/a | 2-1/2" | 3/8" | 2 |
| T2190 | .190" | n/a | 2-1/2" | 3/8" | 2 |

DRAWER SLOT CUTTERS

| PART # | KERF | | | | WINGS |
|--------|---------|----------|--------|-------|-------|
| | Decimal | FRACTION | CED | BORE | |
| S4187 | .187" | 3/16" | 1-1/4" | 5/16" | 4 |
| S4250 | .250" | 1/4" | 1-1/4" | 5/16" | 4 |
| S6187 | .187" | 3/16" | 1-1/4" | 5/16" | 6 |
| S6250 | .250" | 1/4" | 1-1/4" | 5/16" | 6 |
| S6281 | .281" | 9/32" | 1-1/4" | 5/16" | 6 |

**JEMCO SLOT CUTTERS**

| PART # | KERF | | | | WINGS |
|--------|---------|----------|--------|-----------|-------|
| | Decimal | FRACTION | CED | THREAD | |
| J4187 | .187" | 3/16" | 1-1/4" | 3/8" X 24 | 4 |
| J4250 | .250" | 1/4" | 1-1/4" | 3/8" X 24 | 4 |
| J6187 | .187" | 3/16" | 1-1/4" | 3/8" X 24 | 6 |
| J6250 | .250" | 1/4" | 1-1/4" | 3/8" X 24 | 6 |
| J6281 | .281" | 9/32" | 1-1/4" | 3/8" X 24 | 6 |



| PART # | ARBOR DIA | ARBOR LENGTH | SHANK | OAL | SLOT CUTTER ARBORS | |
|-------------|-----------|--------------|-------|---------|--------------------|----------------|
| | | | | | THICKNESS | SHANK DIAMETER |
| AB516-78-4 | 5/16" | 7/8" | 1/4" | 2-7/16" | | |
| AB516-78-3 | 5/16" | 7/8" | 3/8" | 2-5/8" | | |
| AB516-78-2 | 5/16" | 7/8" | 1/2" | 2-5/8" | | |
| AB516-78A-2 | 5/16" | 7/8" | 1/2" | 4" | | |

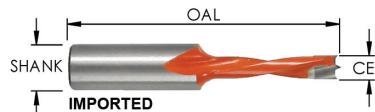


| PART # | THREAD | SHANK | OAL | JEMCO ARBORS | |
|-----------|---------|-------|--------|----------------|--------------|
| | | | | SHANK DIAMETER | SHANK LENGTH |
| SCA-38-4 | 3/8"-24 | 1/4" | 1-3/4" | | |
| SCA-38-3 | 3/8"-24 | 3/8" | 1-3/4" | | |
| SCA-38C-3 | 3/8"-24 | 3/8" | 3-1/4" | | |
| SCA-38-2 | 3/8"-24 | 1/2" | 1-3/4" | | |

BORING BITS

BRAD POINT,RH

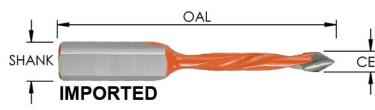
| PART # | CED | SHANK | OAL |
|----------|------|-------|-------|
| DB0357RH | 3 mm | 10 mm | 57 mm |
| DB0557RH | 5 mm | 10 mm | 57 mm |
| DB0657RH | 6 mm | 10 mm | 57 mm |
| DB0857RH | 8 mm | 10 mm | 57 mm |
| DB0370RH | 3 mm | 10 mm | 70 mm |
| DB0570RH | 5 mm | 10 mm | 70 mm |
| DB0670RH | 6 mm | 10 mm | 70 mm |
| DB0870RH | 8 mm | 10 mm | 70 mm |


BRAD POINT,LH

| PART # | CED | SHANK | OAL |
|----------|------|-------|-------|
| DB0357LH | 3 mm | 10 mm | 57 mm |
| DB0557LH | 5 mm | 10 mm | 57 mm |
| DB0657LH | 6 mm | 10 mm | 57 mm |
| DB0857LH | 8 mm | 10 mm | 57 mm |
| DB0370LH | 3 mm | 10 mm | 70 mm |
| DB0570LH | 5 mm | 10 mm | 70 mm |
| DB0670LH | 6 mm | 10 mm | 70 mm |
| DB0870LH | 8 mm | 10 mm | 70 mm |


THROUGH HOLE V-POINT, RH

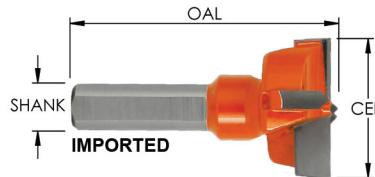
| PART # | CED | SHANK | OAL |
|----------|------|-------|-------|
| DT0557RH | 5 mm | 10 mm | 57 mm |
| DT0657RH | 6 mm | 10 mm | 57 mm |
| DT0857RH | 8 mm | 10 mm | 57 mm |
| DT0570RH | 5 mm | 10 mm | 70 mm |
| DT0670RH | 6 mm | 10 mm | 70 mm |
| DT0870RH | 8 mm | 10 mm | 70 mm |


THROUGH HOLE V-POINT, LH

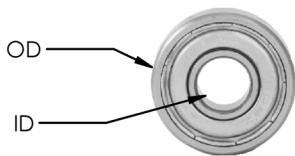
| PART # | CED | SHANK | OAL |
|----------|------|-------|-------|
| DT0557LH | 5 mm | 10 mm | 57 mm |
| DT0657LH | 6 mm | 10 mm | 57 mm |
| DT0857LH | 8 mm | 10 mm | 57 mm |
| DT0570LH | 5 mm | 10 mm | 70 mm |
| DT0670LH | 6 mm | 10 mm | 70 mm |
| DT0870LH | 8 mm | 10 mm | 70 mm |


HINGE BIT,RH

| PART # | CED | SHANK | OAL |
|----------|-------|-------|-------|
| DH1557RH | 15 mm | 10 mm | 57 mm |
| DH2057RH | 20 mm | 10 mm | 57 mm |
| DH2557RH | 25 mm | 10 mm | 57 mm |
| DH3057RH | 30 mm | 10 mm | 57 mm |
| DH3557RH | 35 mm | 10 mm | 57 mm |
| DH1570RH | 15 mm | 10 mm | 70 mm |
| DH2070RH | 20 mm | 10 mm | 70 mm |
| DH2570RH | 25 mm | 10 mm | 70 mm |
| DH3070RH | 30 mm | 10 mm | 70 mm |
| DH3570RH | 35 mm | 10 mm | 70 mm |


HINGE BIT,LH

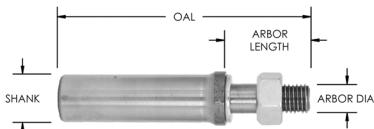
| PART # | CED | SHANK | OAL |
|----------|-------|-------|-------|
| DH1557LH | 15 mm | 10 mm | 57 mm |
| DH2057LH | 20 mm | 10 mm | 57 mm |
| DH2557LH | 25 mm | 10 mm | 57 mm |
| DH3057LH | 30 mm | 10 mm | 57 mm |
| DH3557LH | 35 mm | 10 mm | 57 mm |
| DH1570LH | 15 mm | 10 mm | 70 mm |
| DH2070LH | 20 mm | 10 mm | 70 mm |
| DH2570LH | 25 mm | 10 mm | 70 mm |
| DH3070LH | 30 mm | 10 mm | 70 mm |
| DH3570LH | 35 mm | 10 mm | 70 mm |

ACCESSORIES**BEARINGS**

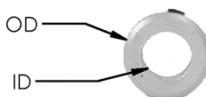
| PART # | OD | ID | DESCRIPTION |
|------------------|---------------|--------------|---------------------|
| B-250 | 1/4" | 1/8" | |
| B-375 | 3/8" | 1/8" | |
| B-375A | 3/8" | 3/16" | |
| B-500 | 1/2" | 3/16" | |
| B-500-250 | 1/2" | 1/4" | |
| B-E500 | 1/2" | 3/16" | EURO-SQUARE |
| B-625-1875 | 5/8" | 3/16" | |
| B-625 | 5/8" | 1/4" | |
| B-625-516 | 5/8" | 5/16" | |
| B-750 | 3/4" | 1/4" | |
| B-750-516 | 3/4" | 5/16" | |
| B-750-12 | 3/4" | 1/2" | |
| B-E750 | 3/4" | 3/16" | EURO-SQUARE |
| B-1116-316 | 11/16" | 3/16" | |
| B-866 | 22 mm | 8 mm | OD - .866, ID - 315 |
| B-875-3125 | 7/8" | 5/16" | |
| B-78-38 | 7/8" | 3/8" | |
| B-1125-516 | 1-1/8" | 5/16" | |
| B-1125 | 1-1/8" | 1/2" | |
| B-138-12 | 1-3/8" | 1/2" | |
| B-625R | 5/8" | 1/4" | RUBBER SEALED |
| B-745R | 19 mm | 5 mm | RUBBER SEALED |
| B-1125R | 1-1/8" | 1/2" | RUBBER SEALED |

**DELRIN BEARINGS**

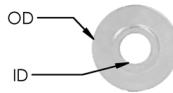
| PART # | OD | ID | DESCRIPTION |
|------------------|---------------|--------------|----------------------------|
| BR-500 | 1/2" | 3/16" | FLAT |
| BR-750 | 3/4" | 1/4" | FLAT |
| BR-78A10 | 7/8" | 1/4" | 10 DEGREE ANGLE |
| BR-1R5 | 1" | 1/4" | 5 DEGREE ANGLE WITH RADIUS |
| BR-34A5 | 3/4" | 1/4" | 5 DEGREE ANGLE |
| BR-1516A5 | 15/16" | 1/4" | 5 DEGREE ANGLE |
| BR-112A30 | 1-1/2" | 1/2" | 30 DEGREE ANGLE |

**ARBORS**

| PART # | ARBOR DIA | ARBOR LENGTH | SHANK | OAL |
|--------------------|--------------|----------------|-------------|---------------|
| A516-78-4 | 5/16" | 7/8" | 1/4" | 2-7/16" |
| A516-78-3 | 5/16" | 7/8" | 3/8" | 2-5/8" |
| A516-78-2 | 5/16" | 7/8" | 1/2" | 2-5/8" |
| A516-78A-2 | 5/16" | 7/8" | 1/2" | 4" |
| A516-1316-4 | 5/16" | 1-3/16" | 1/4" | 2-3/4" |
| A516-1316-2 | 5/16" | 1-3/16" | 1/2" | 2-15/16" |
| A516-1716-4 | 5/16" | 1-7/16" | 1/4" | 3" |
| A516-1716-2 | 5/16" | 1-7/16" | 1/2" | 3-3/16" |
| A516-134-2 | 5/16" | 1-3/4" | 1/2" | 3-3/8" |
| A12-178-2 | 1/2" | 1-7/8" | 1/2" | 3-7/8" |
| A12-218-2 | 1/2" | 2-1/8" | 1/2" | 4-1/8" |
| A12-238-2 | 1/2" | 2-3/8" | 1/2" | 4-3/8" |

**LOCKING COLLARS**

| PART # | OD | ID |
|--------|--------|------|
| LCA-5 | 7/16" | 1/4" |
| LCA-10 | 11/16" | 1/2" |

**DUST SHIELDS**

| PART # | OD | ID |
|--------|------|-------|
| 12D | 1/2" | 3/16" |
| 38D | 3/8" | 1/8" |
| 34D | 3/4" | 1/4" |

**SCREWS**

| PART # | THREAD | DESCRIPTION |
|---------|--------|----------------|
| SW348 | 3-48 | |
| SW540 | 5-40 | |
| SW1032 | 10-32 | |
| SW1032R | 10-32 | RECESSED SCREW |

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